



# Продуктов каталог

на сглобяеми  
стоманобетониви елементи

## **ZSK СТОМАНОБЕТОН**

1870, София, България

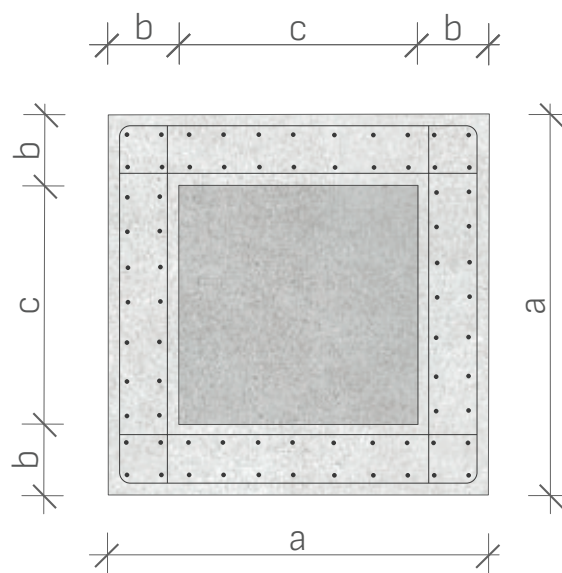
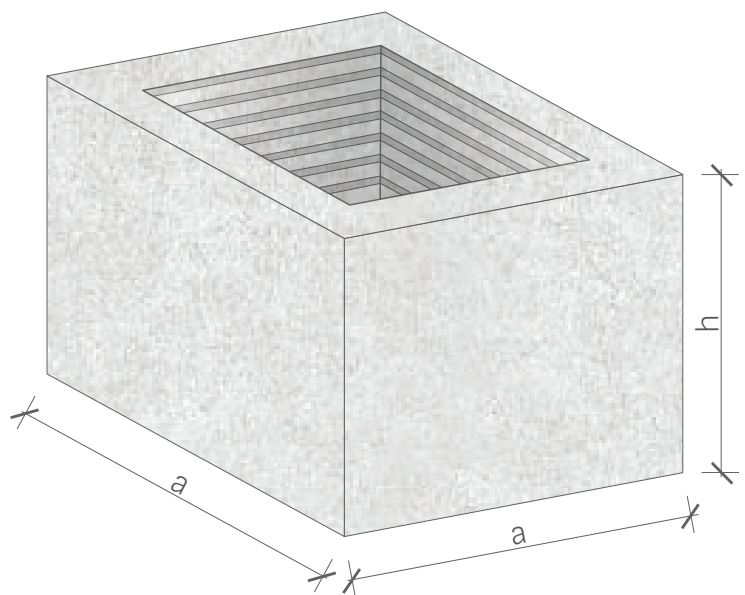
Индустриална зона Кремиковци

e-mail: [zsk1960@abv.bg](mailto:zsk1960@abv.bg)

тел: +359 2 994 34 64

факс: +359 2 994 35 15





МАТЕРИАЛ

ХАРАКТЕРИСТИКИ

Бетон

C $\geq$ 35/45

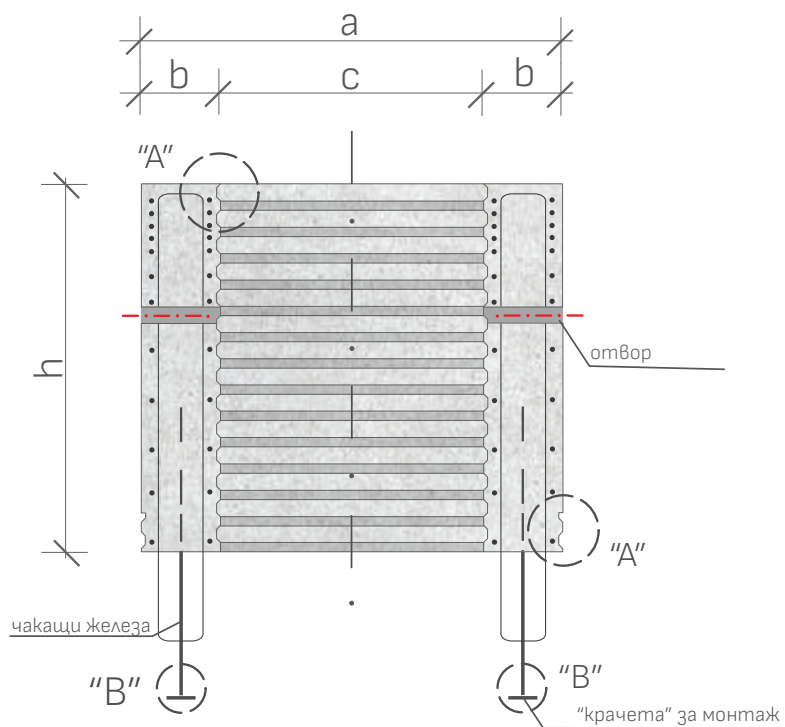
Стомана

B500

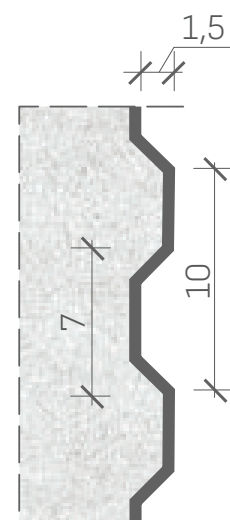
КОЛОНА

ЧАШКА

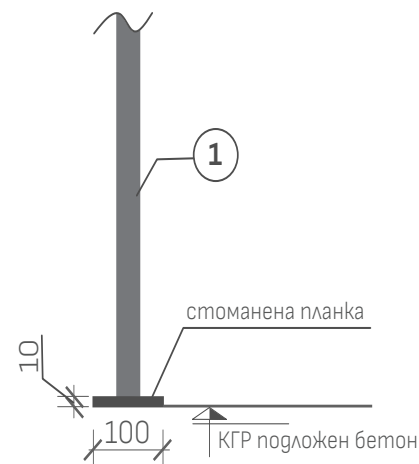
КОЛОНА	a	b	c	h
30/30	100	25	50	*
40/40	110	25	60	*
50/50	120	25	70	*
60/60	130	25	80	*
70/70	150	30	90	*
75/75	155	30	95	*
80/80	160	30	100	*



Детайл "А"



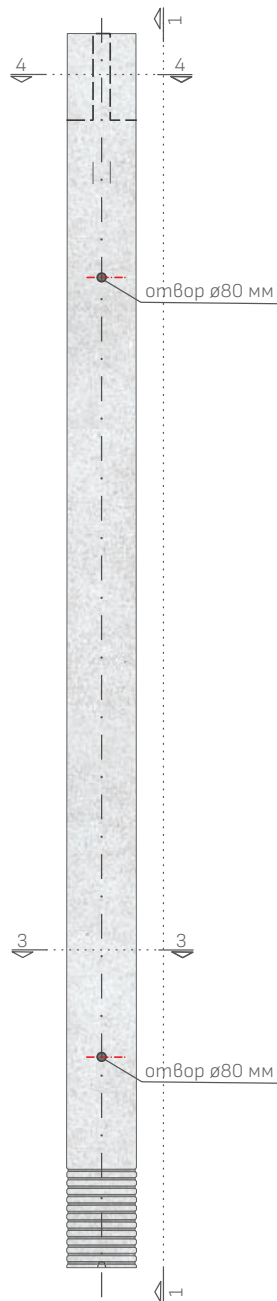
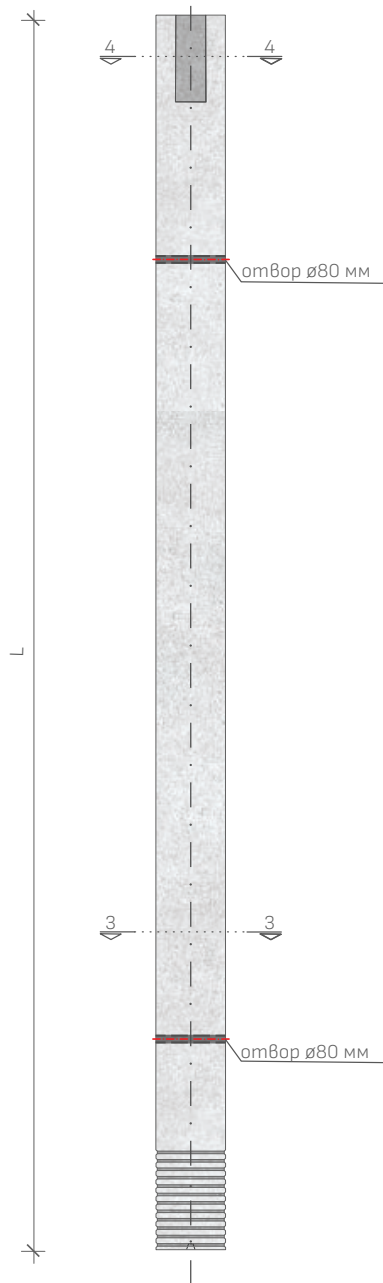
Детайл "В"



- a** - пълно стъпване
- b** - понижено стъпване
- \*** - по изчисление
- - кофраж
- ~** - свободна повърхност

Поглед 1-1

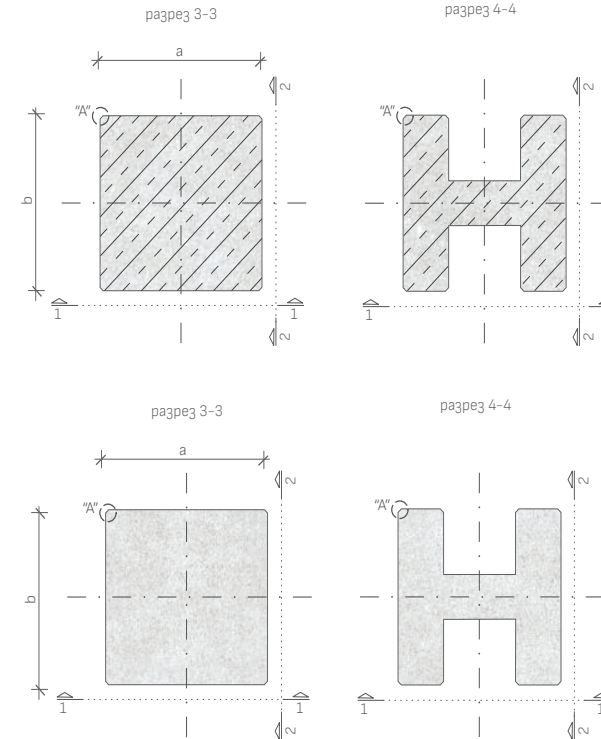
Поглед 2-2



МАТЕРИАЛ

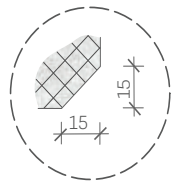
ХАРАКТЕРИСТИКИ

Бетон	C≥30/37
Стомана	B500



Детайл "А"

фаска 15 мм



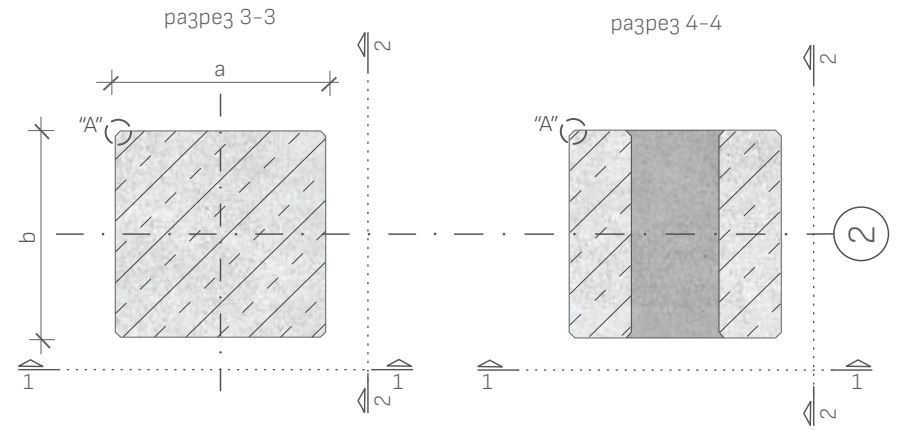
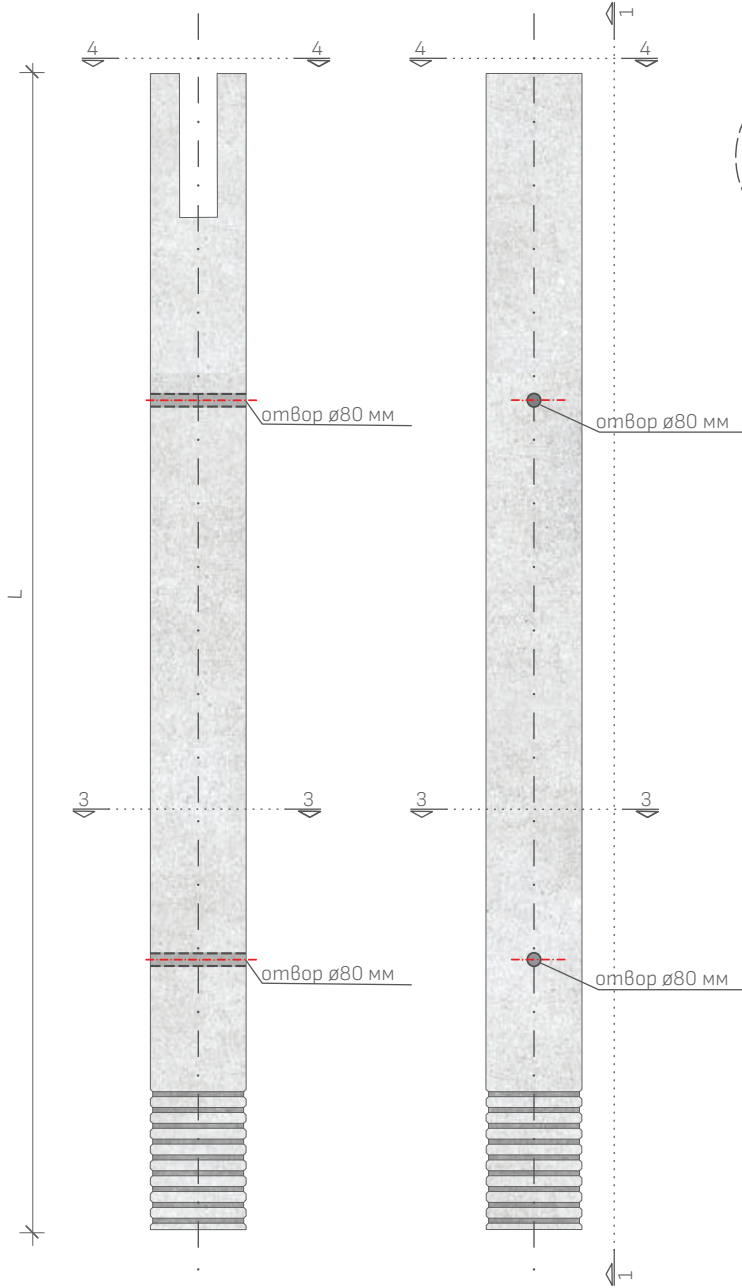
КОЛОНА		
a	b	L
30	30	*
40	40	*
50	50	*
60	60	*
70	70	*
75	75	*
80	80	*
90	90	*
100	100	*

- a** - пълно стъпване
- b** - понижено стъпване
- \*** - по изчисление
- - кофраж
- ~ - свободна повърхност



Поглед 1-1

Поглед 2-2



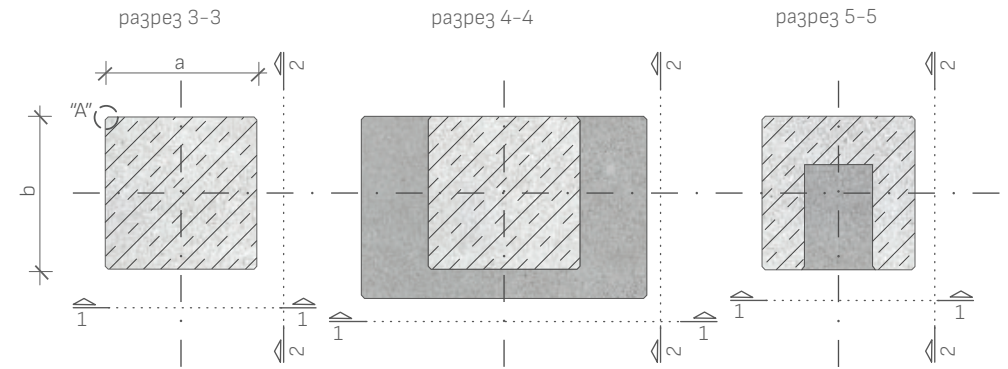
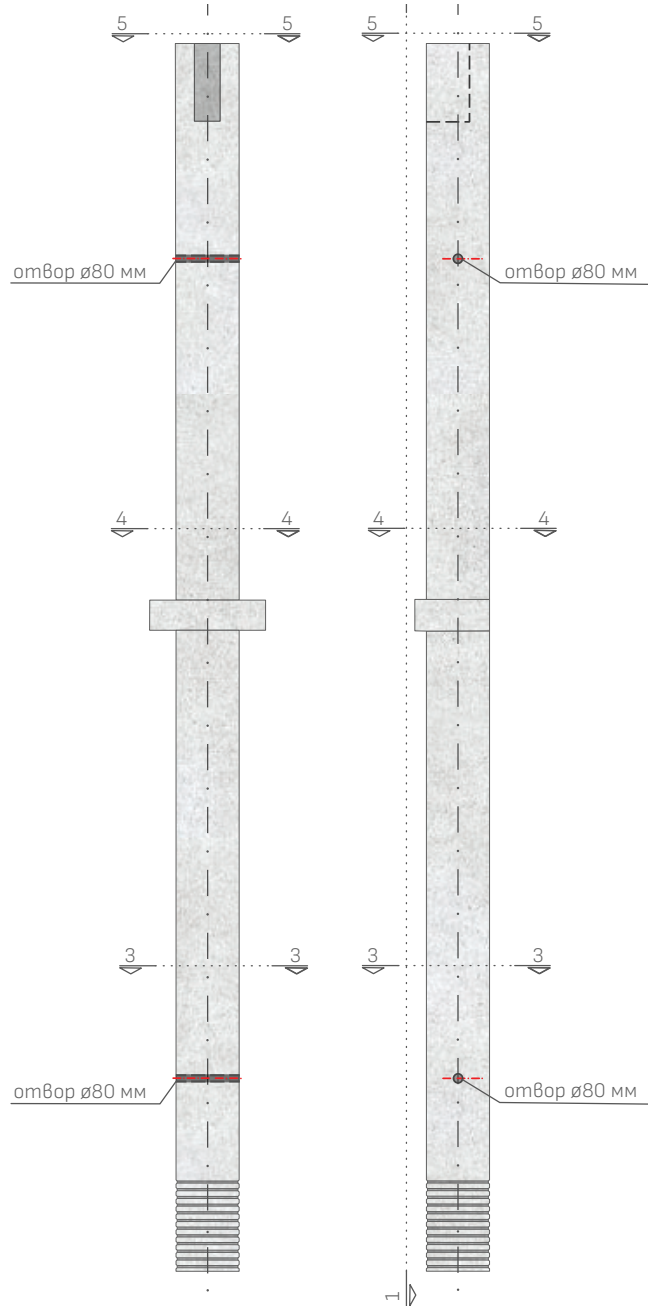
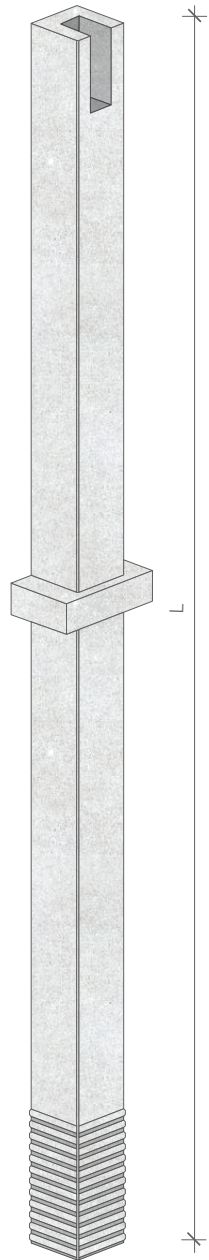
МАТЕРИАЛ	ХАРАКТЕРИСТИКИ
Бетон	C <sub>≥30/37</sub>
Стомана	B500





Поглед 1-1

Поглед 2-2



**МАТЕРИАЛ**

**ХАРАКТЕРИСТИКИ**

Бетон

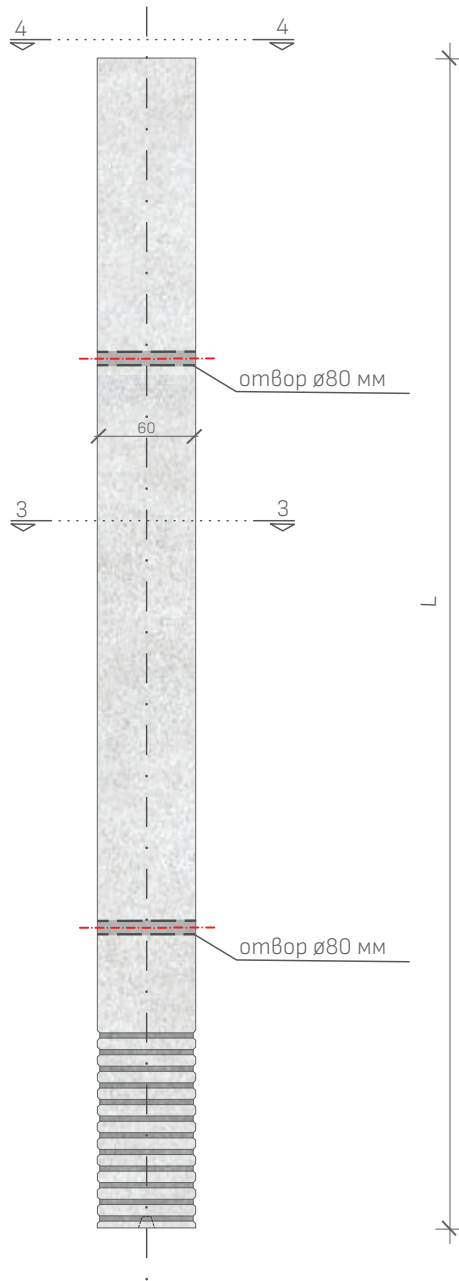
C $\geq$ 30/37

Стомана

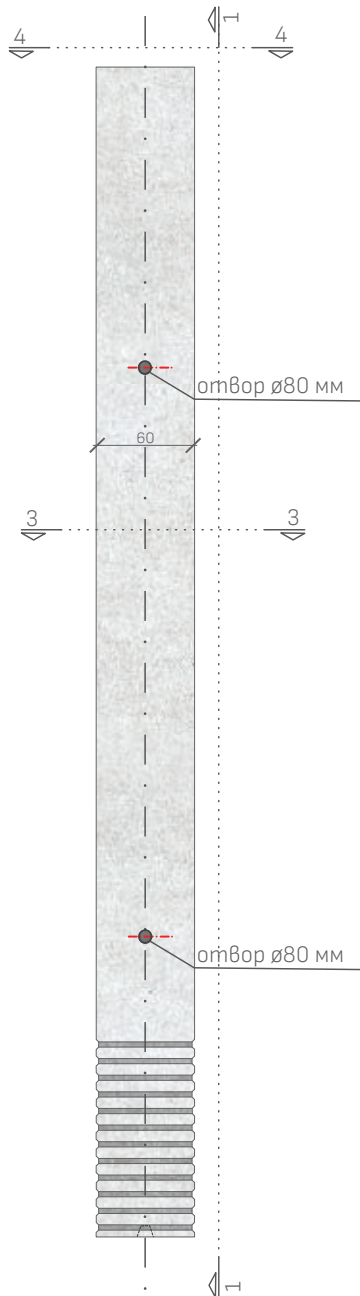
B500



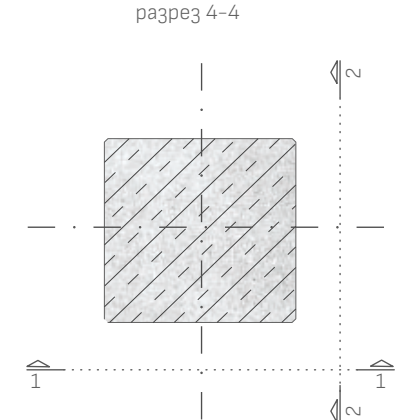
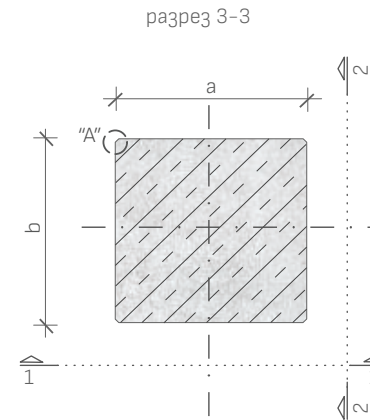
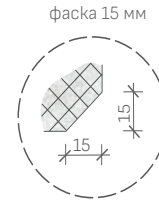
**Поглед 1-1**



**Поглед 2-2**



**Детайл "А"**



**МАТЕРИАЛ**

**ХАРАКТЕРИСТИКИ**

Бетон

C<sub>≥30/37</sub>

Стомана

B500



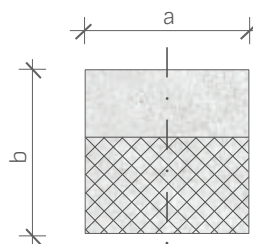


Поглед 1-1

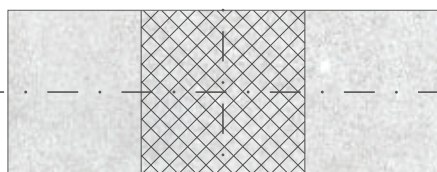
Поглед 2-2



разрез 1-1

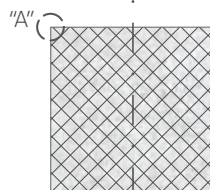
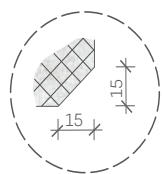


разрез 2-2



Детайл "А"

фаска 15 мм



**МАТЕРИАЛ**

**ХАРАКТЕРИСТИКИ**

Бетон

C<sub>30/37</sub>

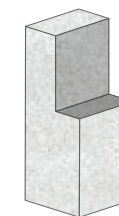
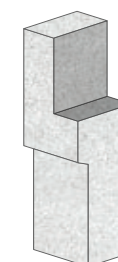
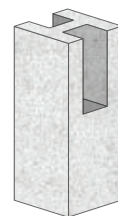
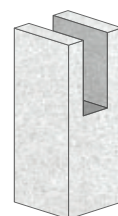
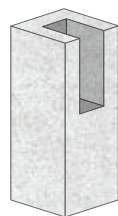
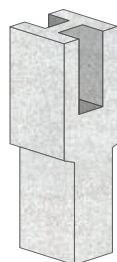
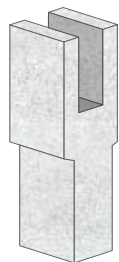
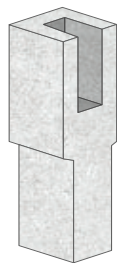
Стомана

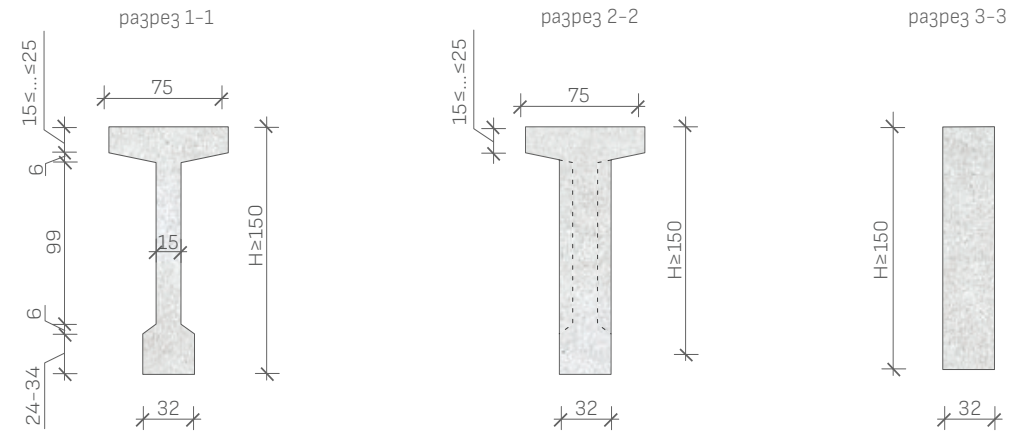
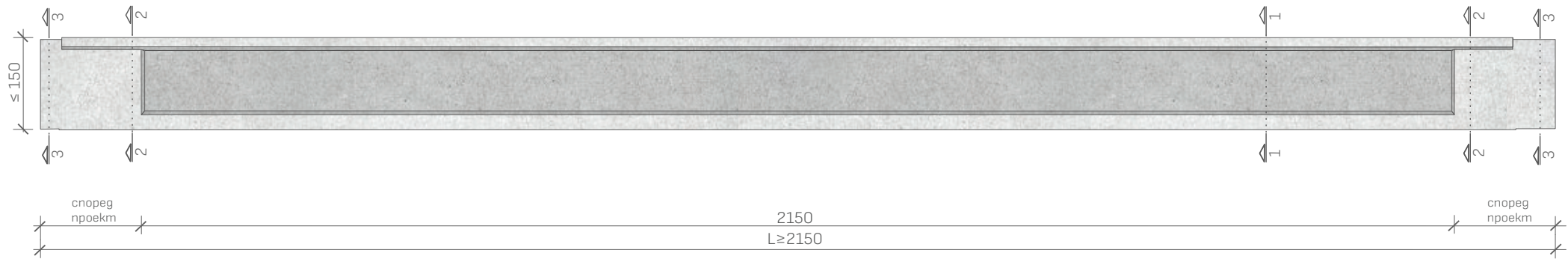
B500





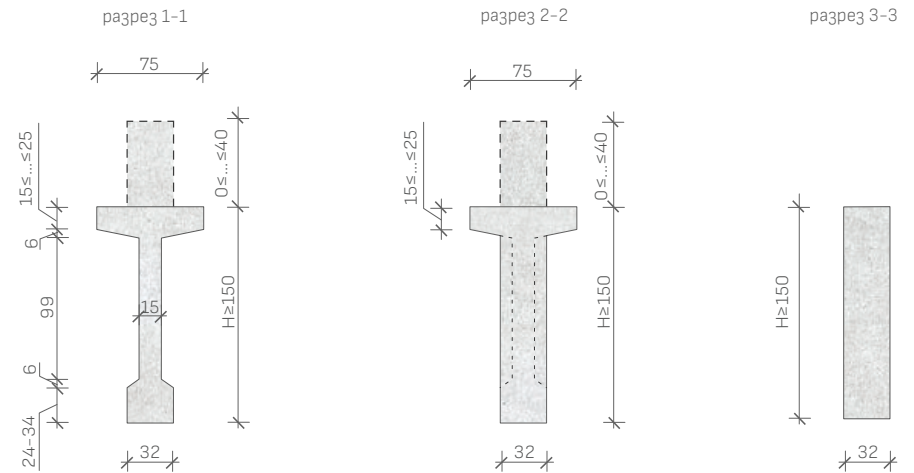
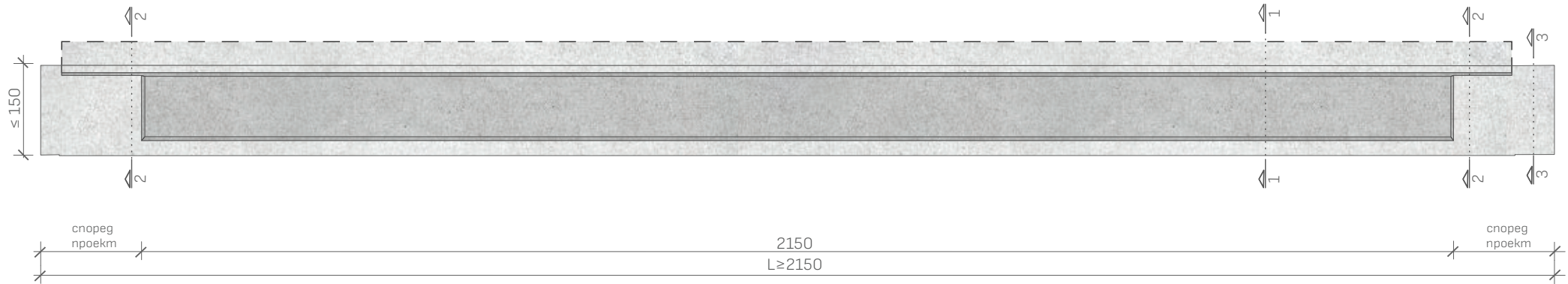
## Камертони





МАТЕРИАЛ	ХАРАКТЕРИСТИКИ
Бетон	C $\geq$ 30/37
Стомана	B500





**МАТЕРИАЛ**

**ХАРАКТЕРИСТИКИ**

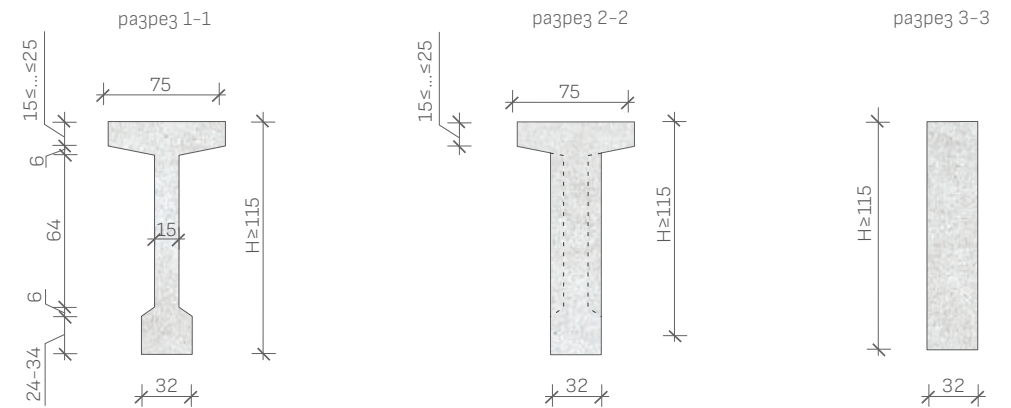
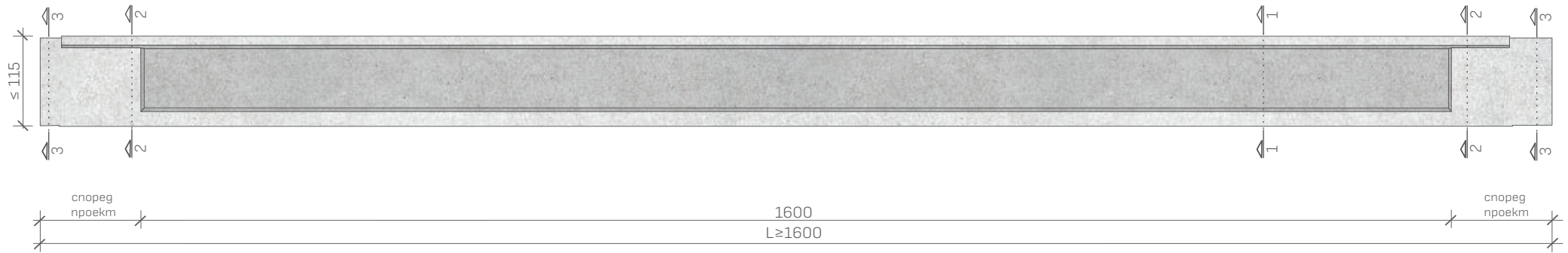
Бетон

$C \geq 30/37$

Стомана

B500





МАТЕРИАЛ

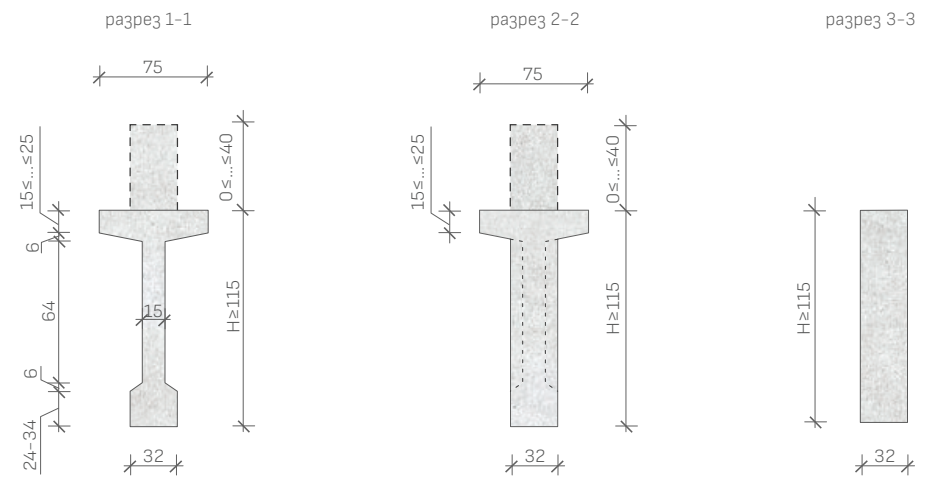
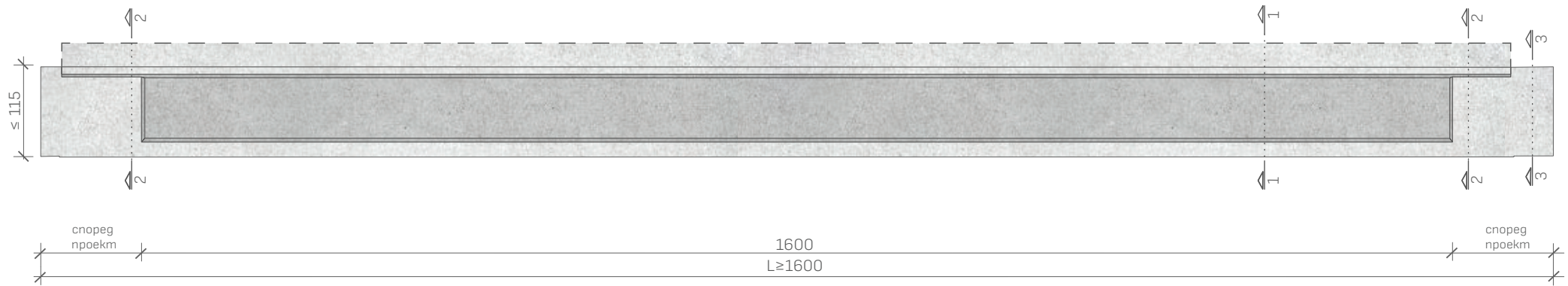
ХАРАКТЕРИСТИКИ

Бетон

C $\geq$ 30/37

Стомана

B500



МАТЕРИАЛ

ХАРАКТЕРИСТИКИ

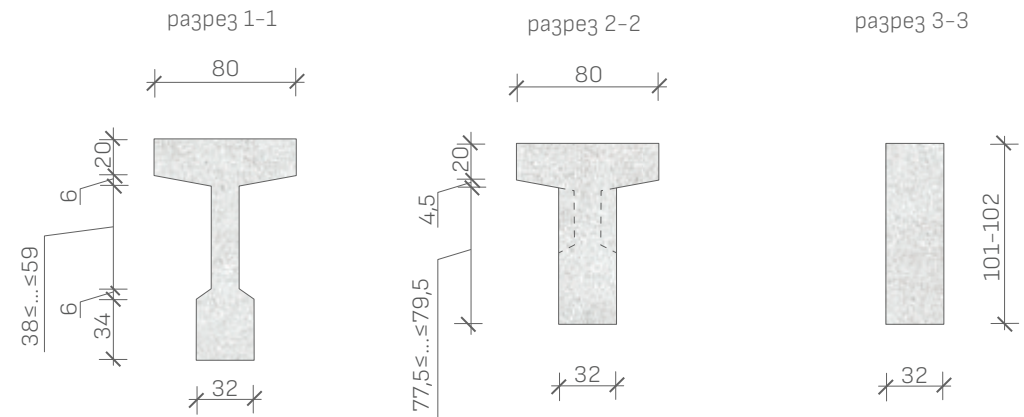
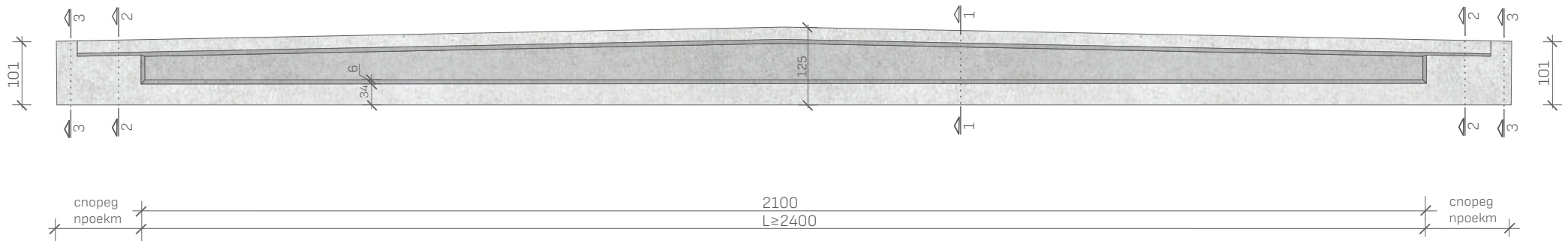
Бетон

C $\geq$ 30/37

Стомана

B500





МАТЕРИАЛ

ХАРАКТЕРИСТИКИ

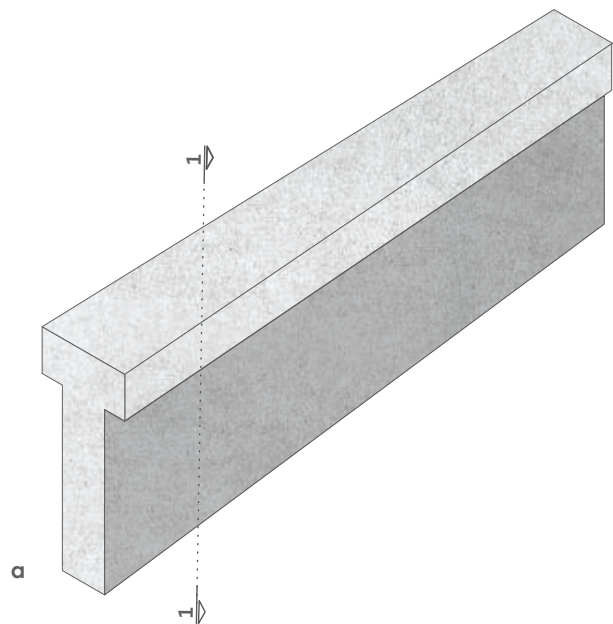
Бетон

C<sub>≥30/37</sub>

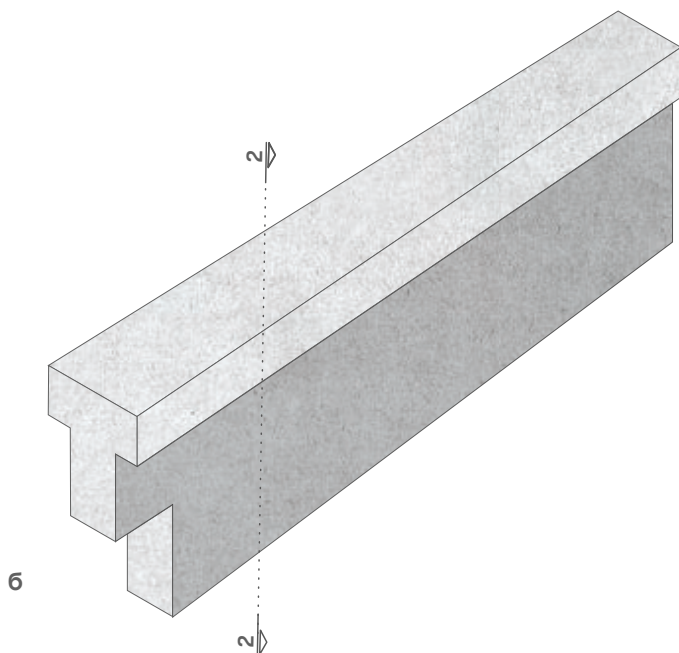
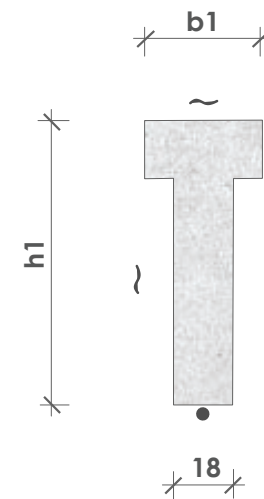
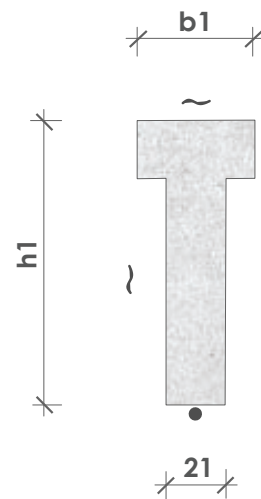
Стомана

B500

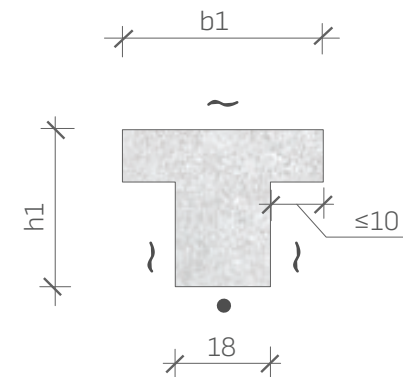
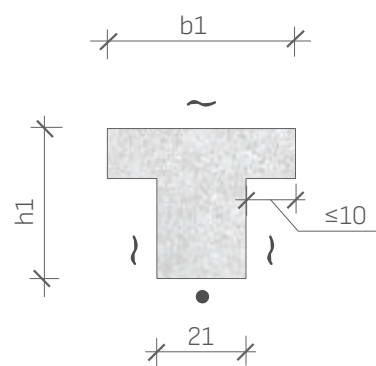




Поглед 1-1



Поглед 2-2



**МАТЕРИАЛ**

**ХАРАКТЕРИСТИКИ**

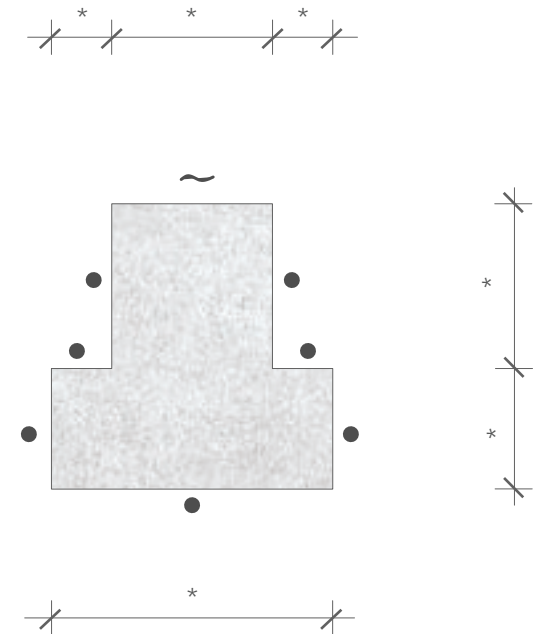
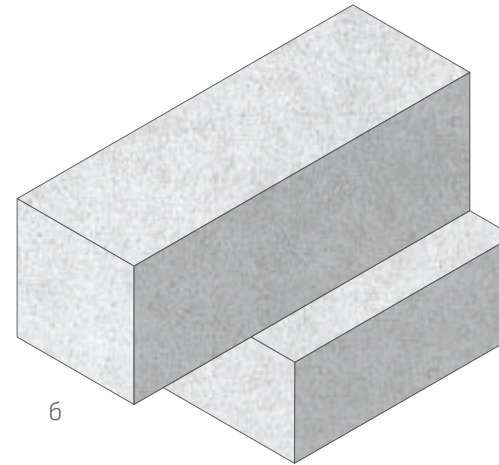
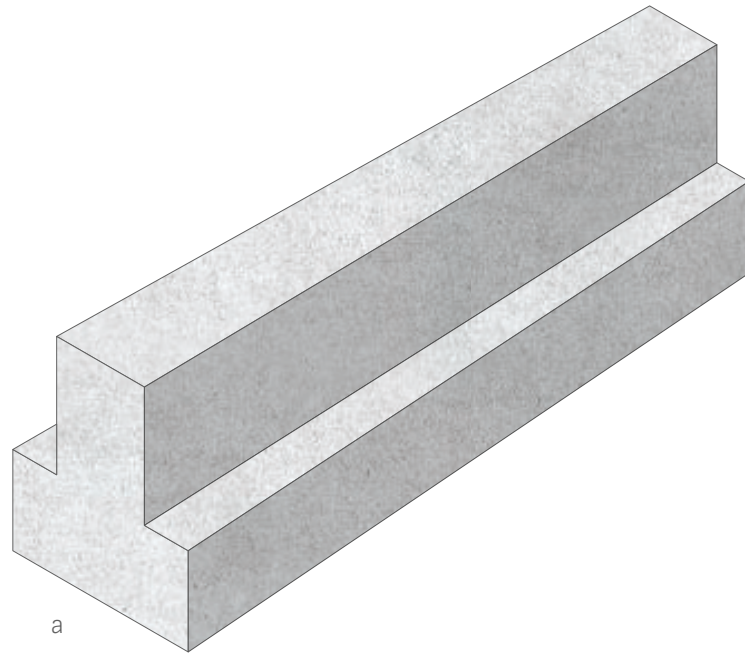
Бетон

C $\ge$ 30/37

Стомана

B500

- a** - пълно стъпване
- б** - понижено стъпване
- \*** - по изчисление
- - кофраж
- ~** - свободна повърхност



**МАТЕРИАЛ**

**ХАРАКТЕРИСТИКИ**

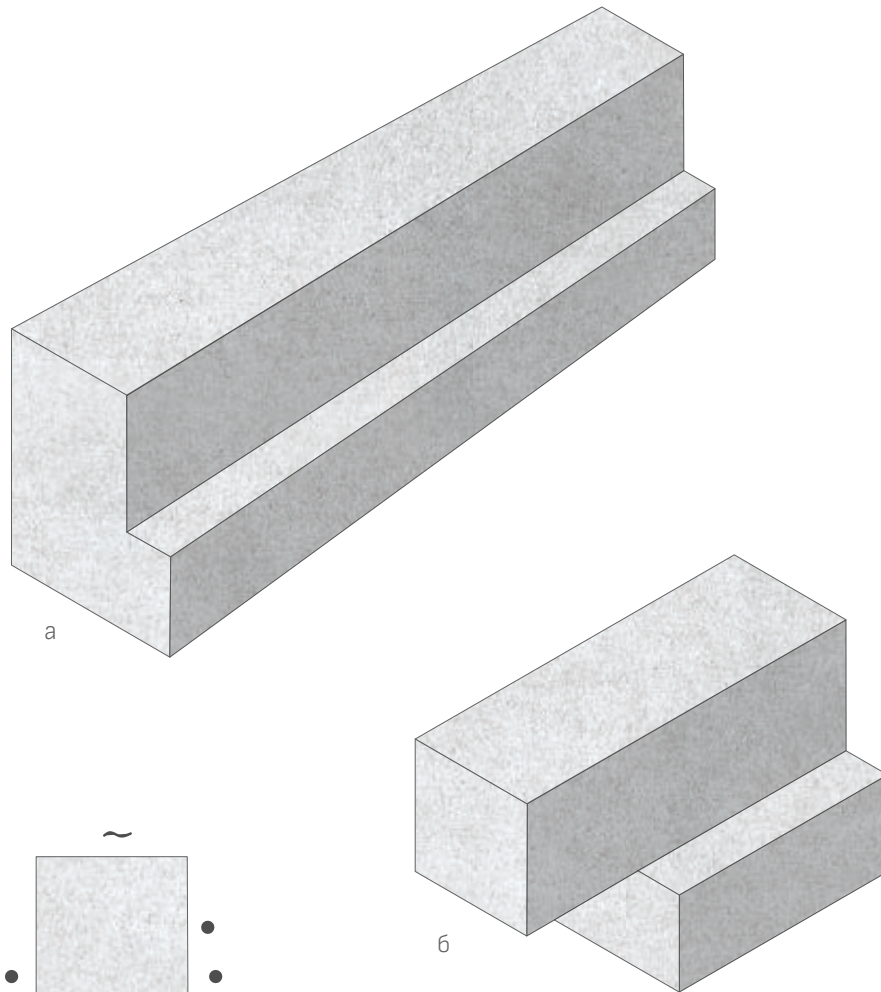
Бетон

C $\geq$ 30/37

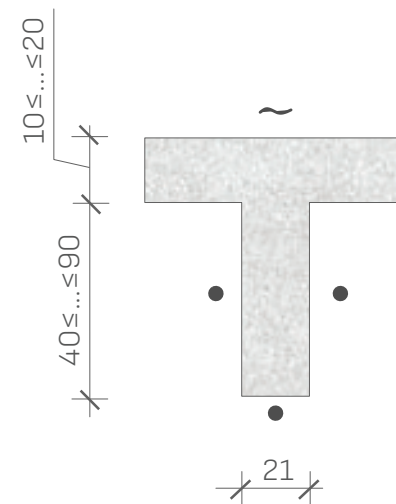
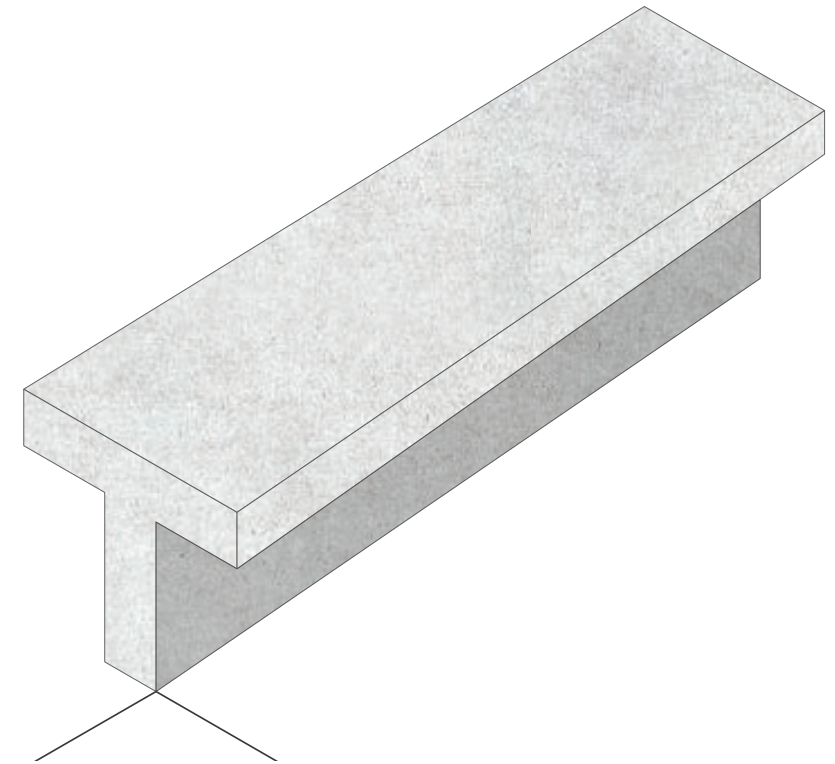
Стомана

B500

- а** - пълно стъпване
- б** - понижено стъпване
- \*** - по изчисление
- - кофраж
- ~** - свободна повърхност



МАТЕРИАЛ	ХАРАКТЕРИСТИКИ
Бетон	C $\geq$ 30/37
Стомана	B500



- а** - пълно стъпване
- б** - понижено стъпване
- \*** - по изчисление
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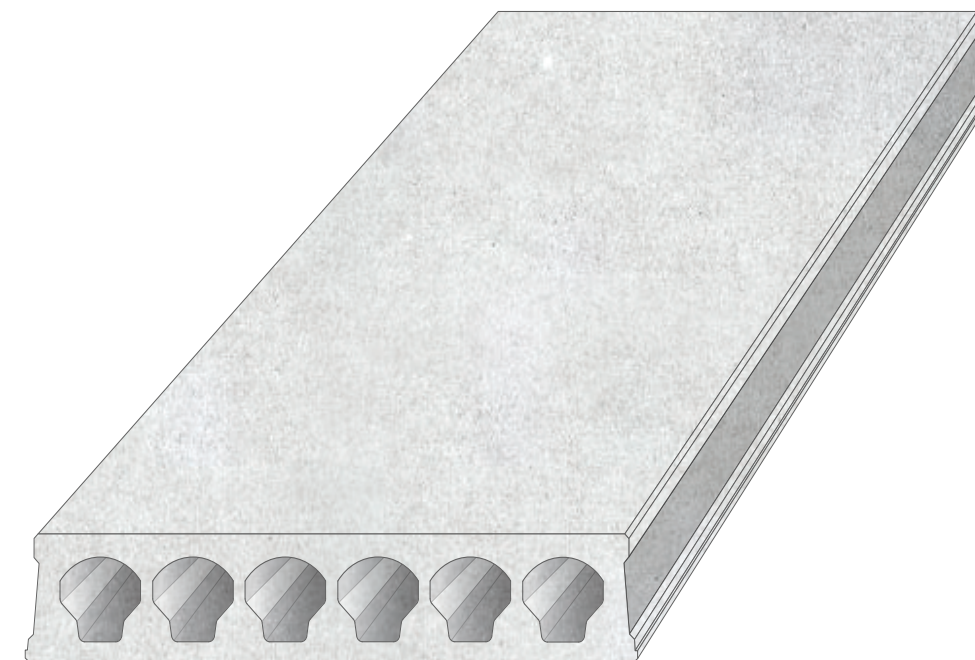
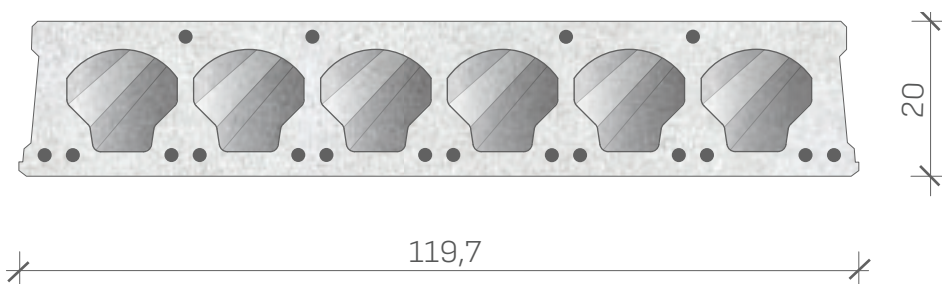
## Кухотел SC 20/120 см

### МАТЕРИАЛ

### ХАРАКТЕРИСТИКИ

Бетон C<sub>25</sub>/60

Стомана B500



### ECHO ENGINEERING N.V.

Industrieterrein Centrum Zuid 1533  
B-3530 Houthalen BELGIUM  
Tel. +32 11 60 08 00 Fax. +32 11 52 20 93



## SC 20x120 - 6 cores (drawing nr. 55/11172)

Topping = 0 cm

Reinforcement type	CFB	EFB	GFB	LFB	NFB	PFB	SFB	UFB
Upper reinforcement	4φ7	4φ7	4φ7	4φ7	4φ7	4φ7	4φ7	4φ7
Lower reinforcement	7φ7	7φ9.3	5φ9.3 + 2φ12.5	2φ9.3 + 5φ12.5	7φ12.5	2φ9.3 + 7φ12.5	5φ9.3 + 7φ12.5	7φ9.3 + 7φ12.5
Reinforcement (kg/m <sup>2</sup> )	2.77	3.39	3.93	4.73	5.27	5.95	6.97	7.65
Mrd (kNm/m)	51.5	75.3	90.5	112.8	127.3	145.7	171.8	187.9

perm. load (kN/m <sup>2</sup> )	live load (kN/m <sup>2</sup> )	CLEAR SPAN ACCORDING TO EUROCODE								
1.00	1.00	6.99	7.72	8.06	8.54	8.84	9.22	9.73	10.02	
1.50	1.00	6.67	7.38	7.70	8.15	8.43	8.78	9.26	9.53	
1.50	1.50	6.46	7.26	7.57	8.01	8.28	8.62	9.09	9.36	
1.50	2.00	6.28	7.15	7.45	7.87	8.14	8.48	8.93	9.19	
1.50	2.50	6.11	7.04	7.33	7.75	8.01	8.33	8.78	9.04	
1.50	3.00	5.95	6.94	7.22	7.63	7.88	8.20	8.64	8.89	
1.50	3.50	5.80	6.84	7.12	7.52	7.76	8.08	8.50	8.75	
1.50	4.00	5.66	6.75	7.02	7.41	7.65	7.96	8.38	8.62	
1.50	4.50	5.50	6.66	6.93	7.31	7.54	7.85	8.25	8.49	
1.50	5.00	5.35	6.48	6.83	7.21	7.44	7.74	8.14	8.37	
1.50	5.50	5.21	6.31	6.75	7.12	7.35	7.63	8.03	8.25	
1.50	6.00	5.08	6.16	6.67	7.03	7.25	7.53	7.92	8.14	
1.50	6.50	4.96	6.01	6.59	6.94	7.16	7.44	7.82	8.04	
1.50	7.00	4.85	5.88	6.45	6.86	7.08	7.35	7.72	7.94	
1.50	8.00	4.65	5.63	6.18	6.71	6.92	7.18	7.54	7.75	
1.50	9.00	4.47	5.41	5.94	6.48	6.76	7.02	7.37	7.57	
1.50	10.00	4.30	5.22	5.73	6.25	6.52	6.85	7.21	7.41	
1.50	12.50	3.97	4.81	5.07	5.75	6.03	6.33	6.75	6.99	
1.50	15.00	3.70	4.48	4.53	5.12	5.50	5.92	6.30	6.53	
1.50	20.00	3.29	3.99	3.79	4.25	4.55	4.93	5.32	5.35	

Self weight of hollow core slab + jointfilling : 3.17 + 0.17 = 3.34 kN/m<sup>2</sup>

Density of concrete : 2500 kg/m<sup>3</sup>

Exposure class : 1 (dry environment)

Fire resistance : 1 hour

Deflection criteria :

• Long term deflection under self weight of the slab + total permanent load + 40% of the live load < L / 250

• Long term deflection under total permanent load + 40% of the live load < L / 500

Acoustic insulation R<sub>w</sub>' : 52.7 dB

Thermal resistance R<sub>c</sub> : 0.191 m<sup>2</sup>K/W

Concrete quality : C50/60

Concrete cover on lower reinforcement = 30mm

Prestressing of upper reinforcement = 40% of f<sub>pk</sub>

Prestressing of lower reinforcement = 60% of f<sub>pk</sub>

f<sub>pk</sub> = 1770 N/mm<sup>2</sup> for wires φ5

f<sub>pk</sub> = 1670 N/mm<sup>2</sup> for wires φ7

f<sub>pk</sub> = 1860 N/mm<sup>2</sup> for strands φ9.3 and φ12.5

Echo Engineering is not responsible for direct or indirect damage as a result of imperfections in these data

B. Hendrixx - 23-06-04

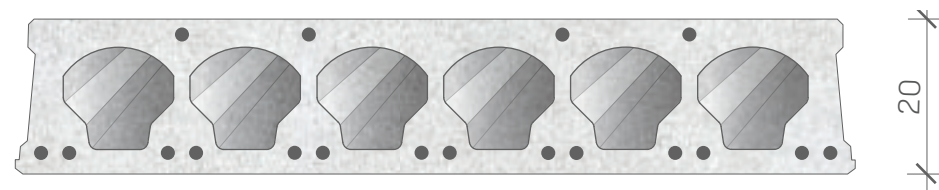
## Кухотел SC 20/120 см

## МАТЕРИАЛ

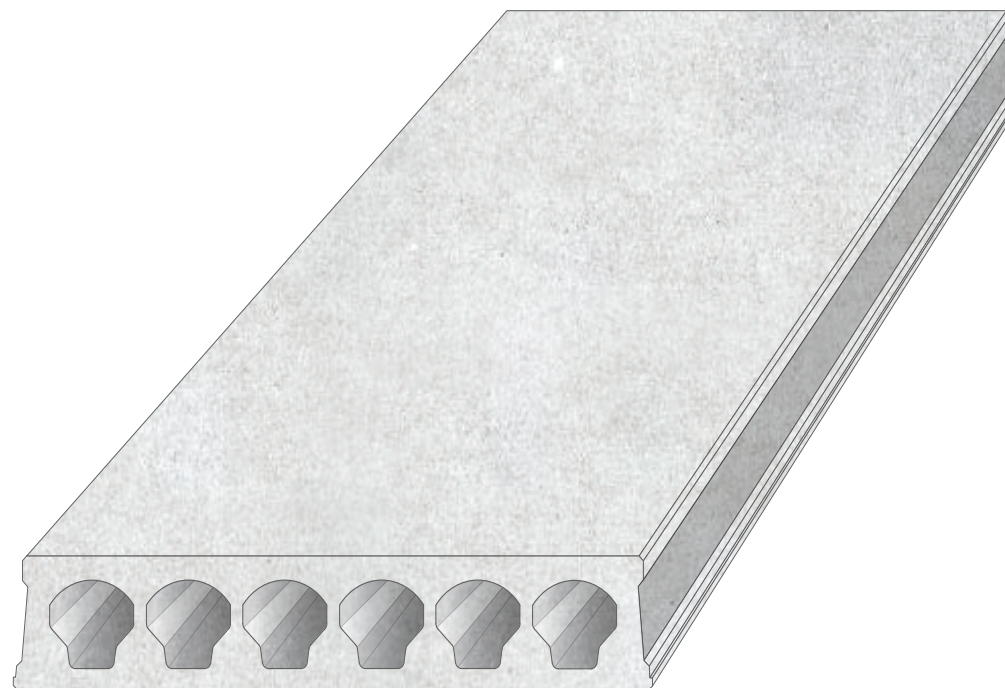
## ХАРАКТЕРИСТИКИ

Бетон C<sub>≥50/60</sub>

Стомана B500



119,7



## ECHO ENGINEERING N.V.

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 Tel. +32 11 60 08 00 Fax. +32 11 52 20 93


### SC 20x120 - 6 cores (drawing nr. 55/11172)

Topping = 0 cm

Reinforcement type	CF6B	EF6B	GF6B	LF6B	NF6B	PF6B	SF6B	UF6B
Upper reinforcement	4φ7	4φ7	4φ7	4φ7	4φ7	4φ7	4φ7	4φ7
Lower reinforcement	7φ7	7φ9.3	5φ9.3 + 2φ12.5	2φ9.3 + 5φ12.5	7φ12.5	2φ9.3 + 7φ12.5	5φ9.3 + 7φ12.5	7φ9.3 + 7φ12.5
Reinforcement (kg/m <sup>2</sup> )	2.77	3.39	3.93	4.73	5.27	5.95	6.97	7.65
Mrd (kNm/m)	46.9	68.3	81.9	101.8	114.7	131.1	153.6	167.9

perm. load (kN/m <sup>2</sup> )	live load (kN/m <sup>2</sup> )	CLEAR SPAN ACCORDING TO EUROCODE							
1.00	1.00	6.56	7.30	7.56	7.95	8.20	8.52	8.96	9.23
1.50	1.00	6.25	6.99	7.24	7.60	7.83	8.12	8.54	8.79
1.50	1.50	6.06	6.88	7.12	7.47	7.69	7.98	8.39	8.63
1.50	2.00	5.89	6.77	7.01	7.35	7.57	7.85	8.25	8.49
1.50	2.50	5.73	6.68	6.90	7.24	7.45	7.73	8.11	8.34
1.50	3.00	5.58	6.58	6.80	7.13	7.34	7.61	7.98	8.21
1.50	3.50	5.44	6.49	6.71	7.03	7.23	7.50	7.86	8.09
1.50	4.00	5.31	6.41	6.62	6.93	7.13	7.39	7.75	7.97
1.50	4.50	5.19	6.33	6.54	6.84	7.04	7.29	7.64	7.86
1.50	5.00	5.08	6.17	6.45	6.75	6.94	7.19	7.53	7.75
1.50	5.50	4.97	6.01	6.38	6.67	6.86	7.10	7.44	7.64
1.50	6.00	4.84	5.86	6.30	6.59	6.77	7.01	7.34	7.54
1.50	6.50	4.73	5.72	6.23	6.51	6.69	6.92	7.25	7.45
1.50	7.00	4.62	5.59	6.13	6.44	6.61	6.84	7.16	7.36
1.50	8.00	4.43	5.36	5.88	6.30	6.47	6.69	7.00	7.19
1.50	9.00	4.26	5.15	5.65	6.15	6.33	6.55	6.85	7.03
1.50	10.00	4.10	4.97	5.33	5.93	6.18	6.42	6.70	6.88
1.50	12.50	3.78	4.58	4.67	5.27	5.65	6.00	6.38	6.56
1.50	15.00	3.52	4.27	4.19	4.70	5.03	5.45	5.96	6.19
1.50	20.00	3.13	3.80	3.51	3.92	4.18	4.52	5.00	5.30

Self weight of hollow core slab + jointfilling : 3.17 + 0.17 = 3.34 kN/m<sup>2</sup>Density of concrete : 2500 kg/m<sup>3</sup>

Exposure class : 1 (dry environment)

Fire resistance : 2 hours

Deflection criteria :

- Long term deflection under self weight of the slab + total permanent load + 40% of the live load < L / 250
- Long term deflection under total permanent load + 40% of the live load < L / 500

Acoustic insulation R<sub>w</sub>' : 52.7 dBThermal resistance R<sub>c</sub> : 0.191 m<sup>2</sup>K/W

Concrete quality : C50/60

Concrete cover on lower reinforcement = 45mm

Prestressing of upper reinforcement = 40% of f<sub>pk</sub>Prestressing of lower reinforcement = 60% of f<sub>pk</sub>f<sub>pk</sub> = 1770 N/mm<sup>2</sup> for wires φ5f<sub>pk</sub> = 1670 N/mm<sup>2</sup> for wires φ7f<sub>pk</sub> = 1860 N/mm<sup>2</sup> for strands φ9.3 and φ12.5

Echo Engineering is not responsible for direct or indirect damage as a result of imperfections in these data

B. Hendrixx - 23-06-04



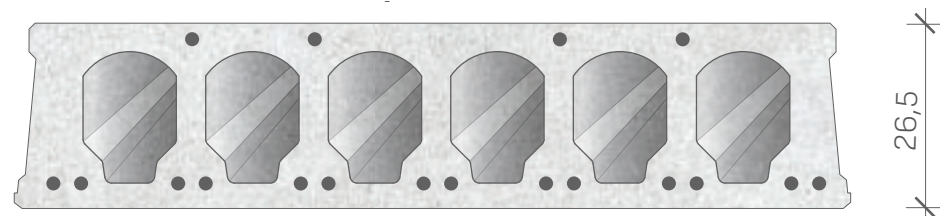
## Кухотел SC 26,5/120 см

## МАТЕРИАЛ

## ХАРАКТЕРИСТИКИ

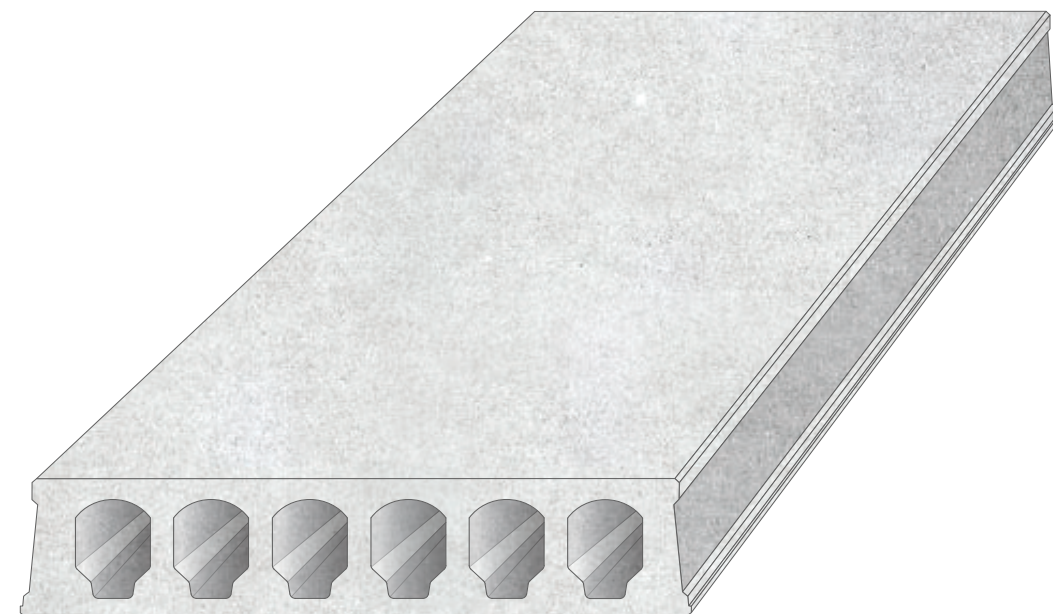
Бетон C $\geq$ 50/60

Стомана B500



119,7

26,5



## ECHO ENGINEERING N.V.

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**SC 26,5x120 - 6 cores** (drawing nr. 55/11105)

Topping = 0 cm

Reinforcement type	EFB	GFB	LFB	NFB	PFB	SFB	WFB	XFB		
<b>Upper reinforcement</b>	4 $\phi$ 7	4 $\phi$ 7	4 $\phi$ 7	4 $\phi$ 7	4 $\phi$ 7	4 $\phi$ 7	4 $\phi$ 7	4 $\phi$ 7		
<b>Lower reinforcement</b>	7 $\phi$ 9.3	5 $\phi$ 9.3 + 2 $\phi$ 12.5	2 $\phi$ 9.3 + 5 $\phi$ 12.5	7 $\phi$ 12.5	2 $\phi$ 9.3 + 7 $\phi$ 12.5	5 $\phi$ 9.3 + 7 $\phi$ 12.5	12 $\phi$ 12.5	13 $\phi$ 12.5		
<b>Reinforcement (kg/m<sup>2</sup>)</b>	3.39	3.93	4.73	5.27	5.95	6.97	8.31	10.13		
<b>Mrd (kNm/m)</b>	105.6	127.8	160.4	181.9	209.2	249.3	298.8	356.1		

perm. load (kN/m <sup>2</sup> )	live load (kN/m <sup>2</sup> )	CLEAR SPAN ACCORDING TO EUROCODE									
1.00	1.00	9.46	9.86	10.42	10.77	11.21	11.80	12.45	13.18		
1.50	1.00	9.09	9.45	9.98	10.31	10.72	11.28	11.89	12.58		
1.50	1.50	8.91	9.31	9.83	10.15	10.55	11.09	11.69	12.36		
1.50	2.00	8.67	9.17	9.68	9.99	10.38	10.91	11.50	12.16		
1.50	2.50	8.45	9.04	9.53	9.84	10.23	10.75	11.32	11.96		
1.50	3.00	8.25	8.92	9.40	9.70	10.07	10.59	11.15	11.78		
1.50	3.50	8.05	8.80	9.27	9.57	9.93	10.43	10.98	11.60		
1.50	4.00	7.88	8.69	9.15	9.44	9.80	10.29	10.83	11.43		
1.50	4.50	7.69	8.47	9.03	9.32	9.67	10.15	10.68	11.28		
1.50	5.00	7.49	8.25	8.92	9.20	9.54	10.02	10.54	11.12		
1.50	5.50	7.30	8.04	8.81	9.09	9.43	9.89	10.40	10.98		
1.50	6.00	7.13	7.85	8.71	8.98	9.31	9.77	10.27	10.84		
1.50	6.50	6.97	7.67	8.61	8.88	9.20	9.65	10.15	10.70		
1.50	7.00	6.81	7.51	8.42	8.78	9.10	9.54	10.03	10.57		
1.50	8.00	6.54	7.20	8.08	8.59	8.90	9.33	9.80	10.33		
1.50	9.00	6.29	6.93	7.78	8.29	8.72	9.13	9.59	10.10		
1.50	10.00	6.07	6.69	7.51	8.00	8.55	8.95	9.39	9.90		
1.50	12.50	5.61	6.18	6.94	7.39	7.93	8.54	8.96	9.42		
1.50	15.00	5.24	5.77	6.48	6.90	7.41	8.07	8.58	9.02		
1.50	20.00	4.67	5.14	5.78	6.16	6.61	7.22	7.44	7.55		

Self weight of hollow core slab + jointfilling : 3.58 + 0.23 = 3.81 kN/m<sup>2</sup>Density of concrete : 2500 kg/m<sup>3</sup>

Exposure class : 1 (dry environment)

Fire resistance : 1 hour

Deflection criteria :

- ♦ Long term deflection under self weight of the slab + total permanent load + 40% of the live load < L / 250
- ♦ Long term deflection under total permanent load + 40% of the live load < L / 500

Acoustic insulation R<sub>w</sub>' : 54.4 dBThermal resistance R<sub>c</sub> : 0.206 m<sup>2</sup>K/W

Concrete quality : C50/60

Concrete cover on lower reinforcement = 30mm

Prestressing of upper reinforcement = 40% of f<sub>pk</sub>Prestressing of lower reinforcement = 60% of f<sub>pk</sub>f<sub>pk</sub> = 1770 N/mm<sup>2</sup> for wires  $\phi$ 5f<sub>pk</sub> = 1670 N/mm<sup>2</sup> for wires  $\phi$ 7f<sub>pk</sub> = 1860 N/mm<sup>2</sup> for strands  $\phi$ 9.3 and  $\phi$ 12.5

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B. Hendriks - 23-06-04



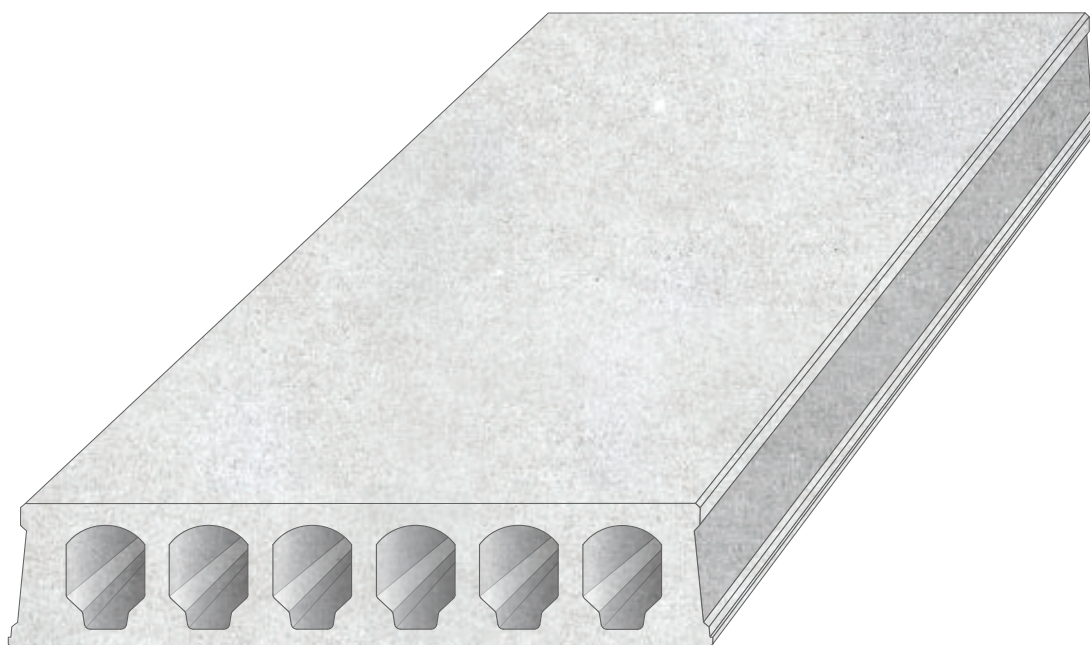
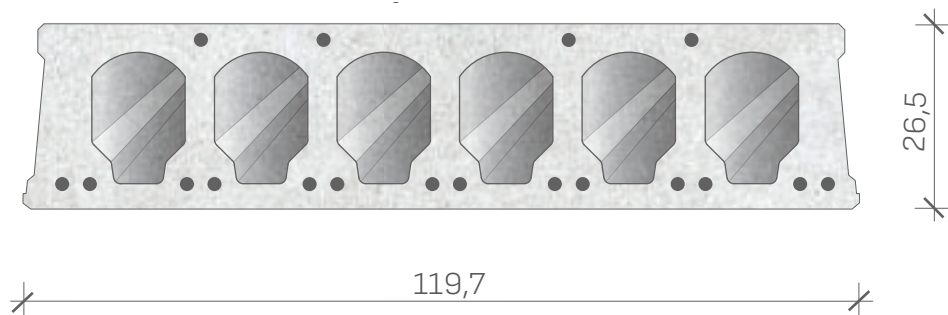
## Кухотел SC 26,5/120 см

## МАТЕРИАЛ

## ХАРАКТЕРИСТИКИ

Бетон C<sub>≥</sub>50/60

Стомана B500



## ECHO ENGINEERING N.V.

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## SC 26,5x120 - 6 cores

(drawing nr. 55/11105)

Topping = 0 cm

Reinforcement type	EF6B	GF6B	LF6B	NF6B	PF6B	SF6B	WF6B	XF6B		
Upper reinforcement	4φ7	4φ7	4φ7	4φ7	4φ7	4φ7	4φ7	4φ7		
Lower reinforcement	7φ9.3 + 2φ12.5	5φ9.3 + 2φ12.5	2φ9.3 + 5φ12.5	7φ12.5	2φ9.3 + 7φ12.5	5φ9.3 + 7φ12.5	12φ12.5	13φ12.5		
Reinforcement (kg/m <sup>2</sup> )	3.39	3.93	4.73	5.27	5.95	6.97	8.31	10.13		
Mrd (kNm/m)	98.6	119.2	149.5	169.4	194.6	231.7	276.4	329.1		

perm. load (kN/m <sup>2</sup> )	live load (kN/m <sup>2</sup> )	CLEAR SPAN ACCORDING TO EUROCODE								
1.00	1.00	9.13	9.48	9.97	10.27	10.67	11.21	11.81	12.52	
1.50	1.00	8.74	9.10	9.56	9.85	10.21	10.72	11.29	11.95	
1.50	1.50	8.49	8.96	9.41	9.69	10.05	10.55	11.10	11.75	
1.50	2.00	8.27	8.83	9.27	9.55	9.89	10.38	10.92	11.56	
1.50	2.50	8.06	8.71	9.14	9.41	9.75	10.22	10.75	11.38	
1.50	3.00	7.86	8.59	9.01	9.28	9.61	10.07	10.59	11.21	
1.50	3.50	7.68	8.48	8.89	9.15	9.48	9.93	10.44	11.04	
1.50	4.00	7.51	8.34	8.78	9.03	9.35	9.80	10.29	10.88	
1.50	4.50	7.35	8.16	8.67	8.92	9.23	9.67	10.16	10.73	
1.50	5.00	7.20	7.96	8.56	8.81	9.12	9.54	10.02	10.59	
1.50	5.50	7.05	7.76	8.46	8.70	9.00	9.43	9.90	10.45	
1.50	6.00	6.88	7.58	8.37	8.60	8.90	9.31	9.77	10.32	
1.50	6.50	6.73	7.41	8.27	8.50	8.80	9.20	9.66	10.20	
1.50	7.00	6.58	7.24	8.13	8.41	8.70	9.10	9.55	10.08	
1.50	8.00	6.31	6.95	7.80	8.23	8.52	8.90	9.33	9.85	
1.50	9.00	6.08	6.69	7.51	8.00	8.34	8.72	9.14	9.64	
1.50	10.00	5.86	6.46	7.24	7.72	8.18	8.55	8.95	9.44	
1.50	12.50	5.42	5.96	6.69	7.13	7.65	8.16	8.55	9.00	
1.50	15.00	5.06	5.57	6.25	6.66	7.14	7.80	8.19	8.62	
1.50	20.00	4.51	4.96	5.57	5.94	6.37	6.96	7.40	7.52	

Self weight of hollow core slab + jointfilling : 3.58 + 0.23 = 3.81 kN/m<sup>2</sup>Density of concrete : 2500 kg/m<sup>3</sup>

Exposure class : 1 (dry environment)

Fire resistance : 2 hours

Deflection criteria :

- Long term deflection under self weight of the slab + total permanent load + 40% of the live load < L / 250
- Long term deflection under total permanent load + 40% of the live load < L / 500

Acoustic insulation R<sub>w</sub>' : 54.4 dBThermal resistance R<sub>c</sub> : 0.206 m<sup>2</sup>K/W

Concrete quality : C50/60

Concrete cover on lower reinforcement = 45 mm

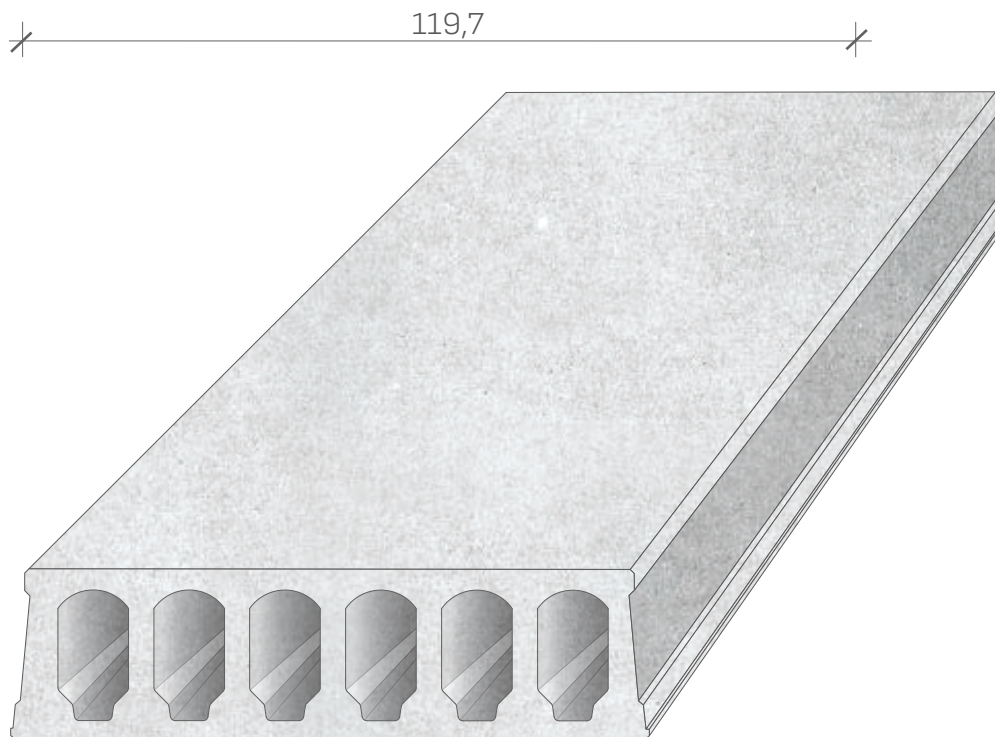
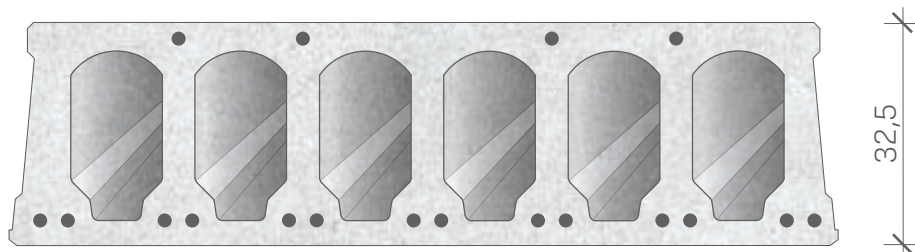
Prestressing of upper reinforcement = 40% of f<sub>pk</sub>Prestressing of lower reinforcement = 60% of f<sub>pk</sub>f<sub>pk</sub> = 1770 N/mm<sup>2</sup> for wires φ5f<sub>pk</sub> = 1670 N/mm<sup>2</sup> for wires φ7f<sub>pk</sub> = 1860 N/mm<sup>2</sup> for strands φ9.3 and φ12.5

Echo Engineering is not responsible for direct or indirect damage as a result of imperfections in these data

B. Hendriks - 23-06-04

## Кухотел SC 32/120 см

МАТЕРИАЛ	ХАРАКТЕРИСТИКИ
Бетон	C <sub>≥</sub> 50/60
Стомана	B500



### ECHO ENGINEERING N.V.

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## SC 32x120 - 6 cores (drawing nr. 55/11008)

Topping = 0 cm

Reinforcement type	GF4B	LF4B	PF4B	RF4B	UF4B	WF4B	ZF4B			
<b>Upper reinforcement</b>	4φ7	4φ7	4φ7	4φ7	4φ7	4φ7	4φ7			
<b>Lower reinforcement</b>	5φ9.3 + 2φ12.5	2φ9.3 + 5φ12.5	2φ9.3 + 7φ12.5	4φ9.3 + 7φ12.5	7φ9.3 + 7φ12.5	12φ12.5	14φ12.5			
<b>Reinforcement (kg/m<sup>2</sup>)</b>	3.93	4.73	5.95	6.63	7.65	8.31	9.52			
<b>Mrd (kNm/m)</b>	156.4	197.0	257.9	291.6	341.2	371.3	425.5			

perm. load (kN/m <sup>2</sup> )	live load (kN/m <sup>2</sup> )	CLEAR SPAN ACCORDING TO EUROCODE								
<b>1.00</b>	<b>1.00</b>	11.08	11.67	12.50	12.93	13.52	13.85	14.43		
<b>1.50</b>	<b>1.00</b>	10.67	11.23	12.01	12.42	12.98	13.28	13.83		
<b>1.50</b>	<b>1.50</b>	10.52	11.07	11.83	12.23	12.78	13.08	13.62		
<b>1.50</b>	<b>2.00</b>	10.28	10.91	11.66	12.05	12.59	12.88	13.41		
<b>1.50</b>	<b>2.50</b>	10.04	10.77	11.50	11.88	12.41	12.70	13.21		
<b>1.50</b>	<b>3.00</b>	9.81	10.63	11.35	11.72	12.24	12.52	13.03		
<b>1.50</b>	<b>3.50</b>	9.60	10.49	11.20	11.57	12.07	12.35	12.85		
<b>1.50</b>	<b>4.00</b>	9.40	10.37	11.06	11.42	11.92	12.19	12.68		
<b>1.50</b>	<b>4.50</b>	9.15	10.25	10.92	11.28	11.77	12.03	12.52		
<b>1.50</b>	<b>5.00</b>	8.93	10.03	10.79	11.14	11.62	11.89	12.36		
<b>1.50</b>	<b>5.50</b>	8.71	9.79	10.67	11.01	11.48	11.74	12.21		
<b>1.50</b>	<b>6.00</b>	8.52	9.57	10.55	10.89	11.35	11.61	12.06		
<b>1.50</b>	<b>6.50</b>	8.33	9.36	10.44	10.77	11.22	11.48	11.92		
<b>1.50</b>	<b>7.00</b>	8.16	9.17	10.33	10.65	11.10	11.35	11.79		
<b>1.50</b>	<b>8.00</b>	7.84	8.81	10.09	10.43	10.87	11.11	11.54		
<b>1.50</b>	<b>9.00</b>	7.55	8.49	9.73	10.23	10.65	10.88	11.30		
<b>1.50</b>	<b>10.00</b>	7.30	8.20	9.40	10.00	10.45	10.68	11.08		
<b>1.50</b>	<b>12.50</b>	6.76	7.60	8.71	9.26	9.95	10.21	10.59		
<b>1.50</b>	<b>15.00</b>	6.32	7.10	8.14	8.67	9.32	9.60	10.07		
<b>1.50</b>	<b>20.00</b>	5.65	6.35	7.28	7.75	8.36	8.61	9.04		

Self weight of hollow core slab + jointfilling : **4.04 + 0.28 = 4.32 kN/m<sup>2</sup>**

Density of concrete : 2500 kg/m<sup>3</sup>

Exposure class : 1 (dry environment)

Fire resistance : 1 hour

**Deflection criteria :**

- ♦ Long term deflection under self weight of the slab + total permanent load + 40% of the live load < L / 250
- ♦ Long term deflection under total permanent load + 40% of the live load < L / 500

Acoustic insulation R<sub>w</sub>' : **56.1 dB**

Thermal resistance R<sub>c</sub> : **0.216 m<sup>2</sup>K/W**

Concrete quality : C50/60

Concrete cover on lower reinforcement = 35mm

Prestressing of upper reinforcement = 40% of f<sub>pk</sub>

Prestressing of lower reinforcement = 60% of f<sub>pk</sub>

f<sub>pk</sub> = 1770 N/mm<sup>2</sup> for wires φ5

f<sub>pk</sub> = 1670 N/mm<sup>2</sup> for wires φ7

f<sub>pk</sub> = 1860 N/mm<sup>2</sup> for strands φ9.3 and φ12.5

Echo Engineering is not responsible for direct or indirect damage as a result of imperfections in these data

B. Hendrixx - 23-06-04



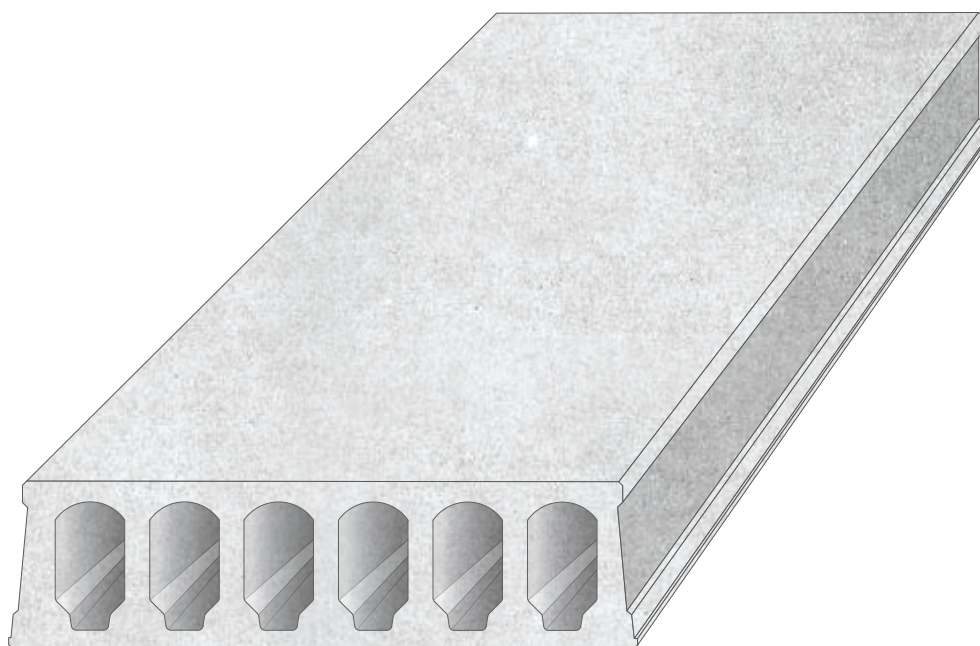
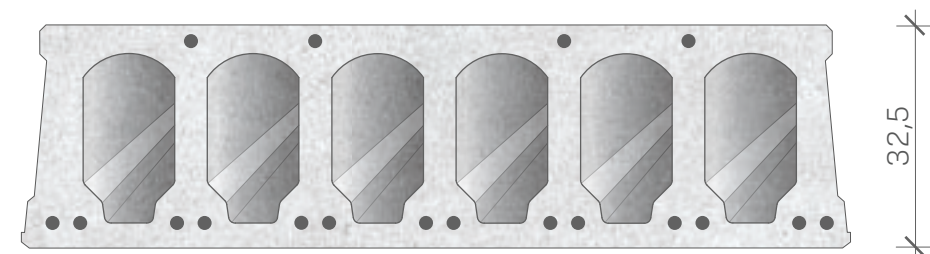
## Кухотел SC 32/120 см

### МАТЕРИАЛ

### ХАРАКТЕРИСТИКИ

Бетон C<sub>≥50/60</sub>

Стомана B500



### ECHO ENGINEERING N.V.

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## SC 32x120 - 6 cores (drawing nr. 55/11008)

Topping = 0 cm

Reinforcement type	GF6B	LF6B	PF6B	RF6B	UF6B	WF6B	ZF6B			
Upper reinforcement	4φ7	4φ7	4φ7	4φ7	4φ7	4φ7	4φ7			
Lower reinforcement	5φ9.3 + 2φ12.5	2φ9.3 + 5φ12.5	2φ9.3 + 7φ12.5	4φ9.3 + 7φ12.5	7φ9.3 + 7φ12.5	12φ12.5	14φ12.5			
Reinforcement (kg/m <sup>2</sup> )	3.93	4.73	5.95	6.63	7.65	8.31	9.52			
Mrd (kNm/m)	150.7	189.7	248.2	280.6	328.1	356.9	408.1			

perm. load (kN/m <sup>2</sup> )	live load (kN/m <sup>2</sup> )	CLEAR SPAN ACCORDING TO EUROCODE								
1.00	1.00	10.87	11.42	12.20	12.60	13.17	13.48	14.04		
1.50	1.00	10.45	10.99	11.72	12.11	12.64	12.93	13.47		
1.50	1.50	10.18	10.83	11.55	11.93	12.45	12.74	13.26		
1.50	2.00	9.93	10.68	11.38	11.75	12.27	12.55	13.06		
1.50	2.50	9.69	10.54	11.23	11.59	12.09	12.37	12.87		
1.50	3.00	9.48	10.41	11.08	11.43	11.93	12.20	12.69		
1.50	3.50	9.27	10.28	10.94	11.28	11.77	12.03	12.52		
1.50	4.00	9.08	10.15	10.80	11.14	11.62	11.88	12.35		
1.50	4.50	8.90	10.04	10.67	11.01	11.47	11.73	12.19		
1.50	5.00	8.73	9.84	10.55	10.87	11.33	11.59	12.04		
1.50	5.50	8.55	9.61	10.43	10.75	11.20	11.45	11.90		
1.50	6.00	8.36	9.39	10.31	10.63	11.07	11.32	11.76		
1.50	6.50	8.17	9.18	10.20	10.51	10.95	11.19	11.63		
1.50	7.00	8.00	8.99	10.09	10.40	10.83	11.07	11.50		
1.50	8.00	7.69	8.64	9.89	10.19	10.61	10.83	11.25		
1.50	9.00	7.41	8.33	9.54	9.99	10.40	10.62	11.02		
1.50	10.00	7.16	8.05	9.22	9.80	10.20	10.42	10.81		
1.50	12.50	6.63	7.45	8.54	9.08	9.76	9.96	10.33		
1.50	15.00	6.20	6.97	7.99	8.50	9.15	9.41	9.88		
1.50	20.00	5.54	6.23	7.14	7.60	8.20	8.44	8.86		

Self weight of hollow core slab + jointfilling : **4.04 + 0.28 = 4.32 kN/m<sup>2</sup>**

Density of concrete : 2500 kg/m<sup>3</sup>

Exposure class : 1 (dry environment)

Fire resistance : 2 hours

Deflection criteria :

- Long term deflection under self weight of the slab + total permanent load + 40% of the live load < L / 250
- Long term deflection under total permanent load + 40% of the live load < L / 500

Acoustic insulation R<sub>w</sub>' : 56.1 dB

Thermal resistance R<sub>c</sub> : 0.216 m<sup>2</sup>K/W

Concrete quality : C50/60

Concrete cover on lower reinforcement = 45 mm

Prestressing of upper reinforcement = 40% of f<sub>pk</sub>

Prestressing of lower reinforcement = 60% of f<sub>pk</sub>

f<sub>pk</sub> = 1770 N/mm<sup>2</sup> for wires φ5

f<sub>pk</sub> = 1670 N/mm<sup>2</sup> for wires φ7

f<sub>pk</sub> = 1860 N/mm<sup>2</sup> for strands φ9.3 and φ12.5

Echo Engineering is not responsible for direct or indirect damage as a result of imperfections in these data

B. Hendriks - 23-06-04



## Кухотел SC 40/120 см

## МАТЕРИАЛ

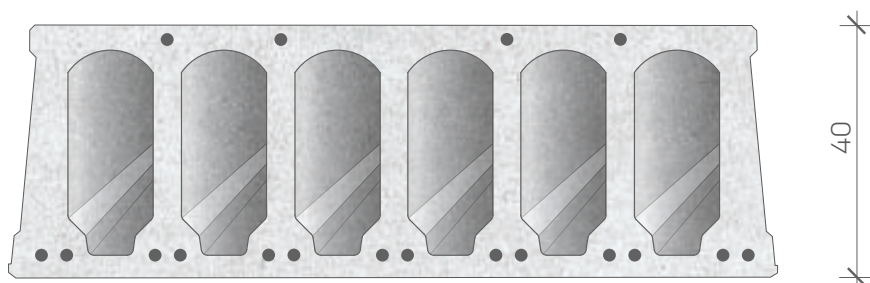
## ХАРАКТЕРИСТИКИ

Бетон

C $\geq$ 50/60

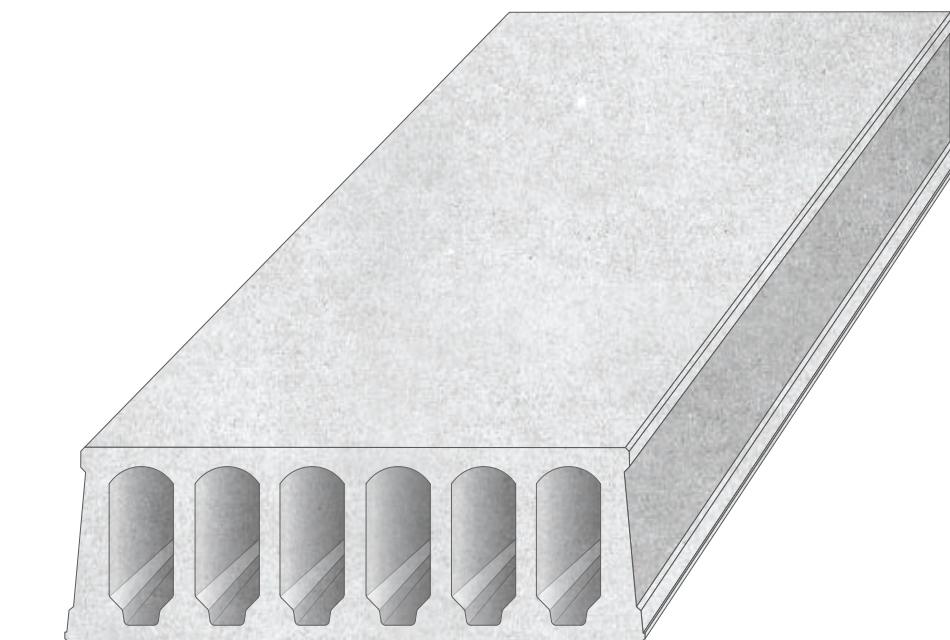
Стомана

B500



119,7

40



## ECHO ENGINEERING N.V.

Industrieterrein Centrum Zuid 1533

B-3530 Houthalen BELGIUM

Tel. +32 11 60 08 00 Fax. +32 11 52 20 93



## SC 40x120 - 6 cores

(drawing nr. 55/11009)

Topping = 0 cm

Reinforcement type	GF4B	LF4B	PF4B	RF4B	UF4B	WF4B	ZF4B			
Upper reinforcement	4 $\phi$ 7	4 $\phi$ 7	4 $\phi$ 7	4 $\phi$ 7	4 $\phi$ 7	4 $\phi$ 7	4 $\phi$ 7			
Lower reinforcement	5 $\phi$ 9.3 + 2 $\phi$ 12.5	2 $\phi$ 9.3 + 5 $\phi$ 12.5	2 $\phi$ 9.3 + 7 $\phi$ 12.5	4 $\phi$ 9.3 + 7 $\phi$ 12.5	7 $\phi$ 9.3 + 7 $\phi$ 12.5	12 $\phi$ 12.5	14 $\phi$ 12.5			
Reinforcement (kg/m <sup>2</sup> )	3.93	4.73	5.95	6.63	7.65	8.31	9.52			
Mrd (kNm/m)	202.4	255.6	335.8	380.4	446.4	487.0	561.9			

perm. load (kN/m <sup>2</sup> )	live load (kN/m <sup>2</sup> )	CLEAR SPAN ACCORDING TO EUROCODE								
1.00	1.00	12.17	13.45	14.35	14.82	15.47	15.84	16.49		
1.50	1.00	11.73	12.99	13.85	14.29	14.91	15.26	15.88		
1.50	1.50	11.45	12.82	13.66	14.10	14.70	15.05	15.65		
1.50	2.00	11.19	12.66	13.48	13.91	14.51	14.84	15.44		
1.50	2.50	10.95	12.41	13.31	13.73	14.32	14.65	15.23		
1.50	3.00	10.72	12.15	13.15	13.56	14.14	14.46	15.04		
1.50	3.50	10.51	11.91	13.00	13.40	13.96	14.28	14.85		
1.50	4.00	10.30	11.64	12.85	13.24	13.80	14.11	14.67		
1.50	4.50	10.09	11.36	12.70	13.09	13.64	13.95	14.49		
1.50	5.00	9.85	11.09	12.56	12.95	13.49	13.79	14.33		
1.50	5.50	9.63	10.84	12.43	12.81	13.34	13.64	14.17		
1.50	6.00	9.42	10.60	12.17	12.68	13.19	13.49	14.01		
1.50	6.50	9.23	10.38	11.92	12.55	13.06	13.35	13.86		
1.50	7.00	9.04	10.18	11.68	12.42	12.93	13.21	13.72		
1.50	8.00	8.70	9.80	11.25	11.98	12.67	12.95	13.45		
1.50	9.00	8.40	9.46	10.86	11.57	12.27	12.65	13.19		
1.50	10.00	8.13	9.15	10.51	11.19	11.89	12.26	12.90		
1.50	12.50	7.54	8.49	9.75	10.39	11.07	11.41	12.01		
1.50	15.00	7.07	7.96	9.14	9.74	10.40	10.72	11.29		
1.50	20.00	6.33	7.13	8.20	8.73	9.35	9.64	10.15		

Self weight of hollow core slab + jointfilling : 4.61 + 0.36 = 4.98 kN/m<sup>2</sup>Density of concrete : 2500 kg/m<sup>3</sup>

Exposure class : 1 (dry environment)

Fire resistance : 1 hour

Deflection criteria :

- Long term deflection under self weight of the slab + total permanent load + 40% of the live load < L / 250
- Long term deflection under total permanent load + 40% of the live load < L / 500

Acoustic insulation R<sub>w</sub>' : 57.9 dBThermal resistance R<sub>c</sub> : 0.232 m<sup>2</sup>K/W

Concrete quality : C50/60

Concrete cover on lower reinforcement = 35mm

Prestressing of upper reinforcement = 40% of f<sub>pk</sub>Prestressing of lower reinforcement = 60% of f<sub>pk</sub>f<sub>pk</sub> = 1770 N/mm<sup>2</sup> for wires  $\phi$ 5f<sub>pk</sub> = 1670 N/mm<sup>2</sup> for wires  $\phi$ 7f<sub>pk</sub> = 1860 N/mm<sup>2</sup> for strands  $\phi$ 9.3 and  $\phi$ 12.5

Echo Engineering is not responsible for direct or indirect damage as a result of imperfections in these data

B. Hendrixx - 23-06-04

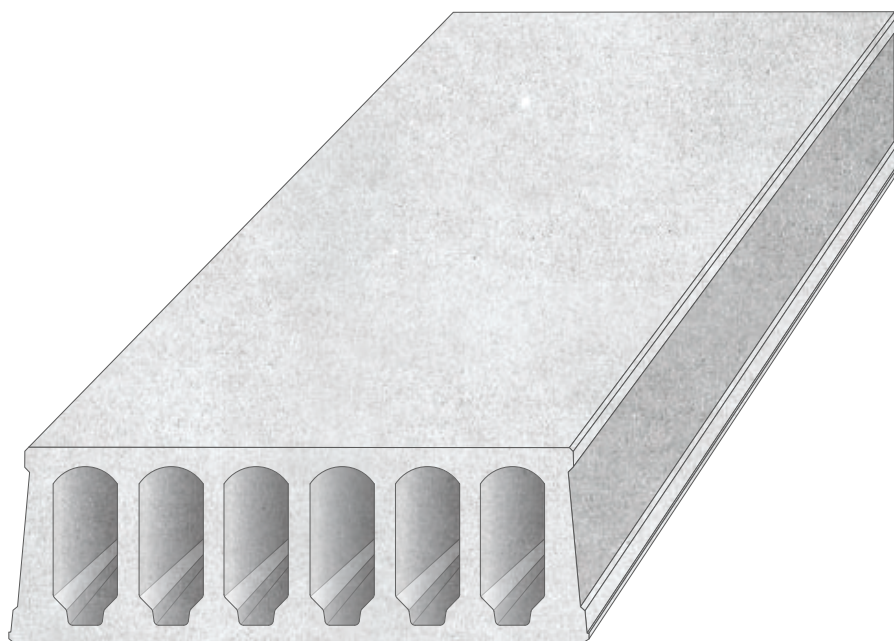
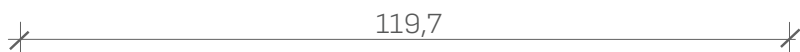
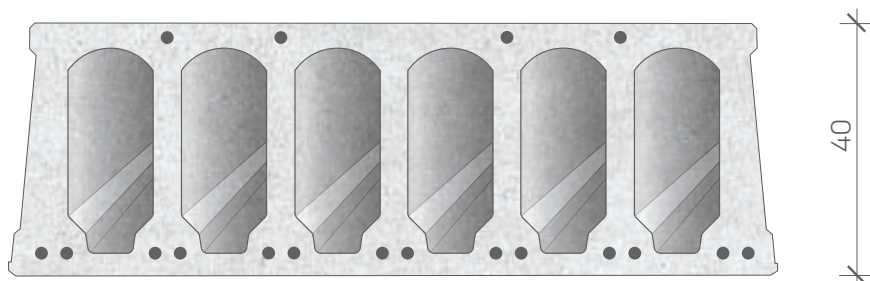
## Кухотел SC 40/120 см

**МАТЕРИАЛ**

**ХАРАКТЕРИСТИКИ**

Бетон C $\geq$ 50/60

Стомана B500



**ECHO ENGINEERING N.V.**

Industrieterrein Centrum Zuid 1533  
B-3530 Houthalen BELGIUM  
Tel. +32 11 60 08 00 Fax. +32 11 52 20 93



### SC 40x120 - 6 cores (drawing nr. 55/11009)

Topping = 0 cm

Reinforcement type	GF6B	LF6B	PF6B	RF6B	UF6B	WF6B	ZF6B		
Upper reinforcement	4 $\phi$ 7	4 $\phi$ 7	4 $\phi$ 7	4 $\phi$ 7	4 $\phi$ 7	4 $\phi$ 7	4 $\phi$ 7		
Lower reinforcement	5 $\phi$ 9.3 + 2 $\phi$ 12.5	2 $\phi$ 9.3 + 5 $\phi$ 12.5	2 $\phi$ 9.3 + 7 $\phi$ 12.5	4 $\phi$ 9.3 + 7 $\phi$ 12.5	7 $\phi$ 9.3 + 7 $\phi$ 12.5	12 $\phi$ 12.5	14 $\phi$ 12.5		
Reinforcement (kg/m <sup>2</sup> )	3.93	4.73	5.95	6.63	7.65	8.31	9.52		
Mrd (kNm/m)	196.6	248.2	326.1	369.4	433.4	472.7	545.2		

perm. load (kN/m <sup>2</sup> )	live load (kN/m <sup>2</sup> )	CLEAR SPAN ACCORDING TO EUROCODE								
1.00	1.00	11.75	13.24	14.10	14.55	15.17	15.53	16.16		
1.50	1.00	11.33	12.79	13.61	14.03	14.63	14.96	15.57		
1.50	1.50	11.06	12.56	13.42	13.84	14.42	14.76	15.35		
1.50	2.00	10.81	12.27	13.25	13.66	14.23	14.56	15.14		
1.50	2.50	10.58	12.00	13.09	13.49	14.05	14.37	14.94		
1.50	3.00	10.36	11.75	12.93	13.32	13.88	14.19	14.75		
1.50	3.50	10.15	11.52	12.78	13.17	13.71	14.01	14.56		
1.50	4.00	9.95	11.30	12.63	13.01	13.54	13.85	14.39		
1.50	4.50	9.77	11.09	12.49	12.87	13.39	13.69	14.22		
1.50	5.00	9.59	10.89	12.35	12.72	13.24	13.53	14.06		
1.50	5.50	9.43	10.68	12.23	12.59	13.10	13.38	13.90		
1.50	6.00	9.27	10.45	11.99	12.46	12.96	13.24	13.75		
1.50	6.50	9.09	10.23	11.75	12.33	12.82	13.10	13.60		
1.50	7.00	8.91	10.03	11.51	12.21	12.70	12.97	13.46		
1.50	8.00	8.58	9.65	11.08	11.80	12.45	12.72	13.20		
1.50	9.00	8.28	9.32	10.70	11.39	12.08	12.46	12.95		
1.50	10.00	8.01	9.01	10.35	11.03	11.70	12.07	12.71		
1.50	12.50	7.43	8.37	9.61	10.24	10.90	11.24*	11.83		
1.50	15.00	6.96	7.84	9.01	9.59	10.24	10.55	11.11		
1.50	20.00	6.24	7.03	8.07	8.60	9.21	9.49	10.00		

Self weight of hollow core slab + jointfilling : 4.61 + 0.36 = 4.98 kN/m<sup>2</sup>

Density of concrete : 2500 kg/m<sup>3</sup>

Exposure class : 1 (dry environment)

Fire resistance : 2 hours

Deflection criteria :

- Long term deflection under self weight of the slab + total permanent load + 40% of the live load < L / 250
- Long term deflection under total permanent load + 40% of the live load < L / 500

Acoustic insulation R<sub>w</sub>' : 57.9 dB

Thermal resistance R<sub>c</sub> : 0.232 m<sup>2</sup>K/W

Concrete quality : C50/60

Concrete cover on lower reinforcement = 45mm

Prestressing of upper reinforcement = 40% of f<sub>pk</sub>

Prestressing of lower reinforcement = 60% of f<sub>pk</sub>

f<sub>pk</sub> = 1770 N/mm<sup>2</sup> for wires  $\phi$ 5

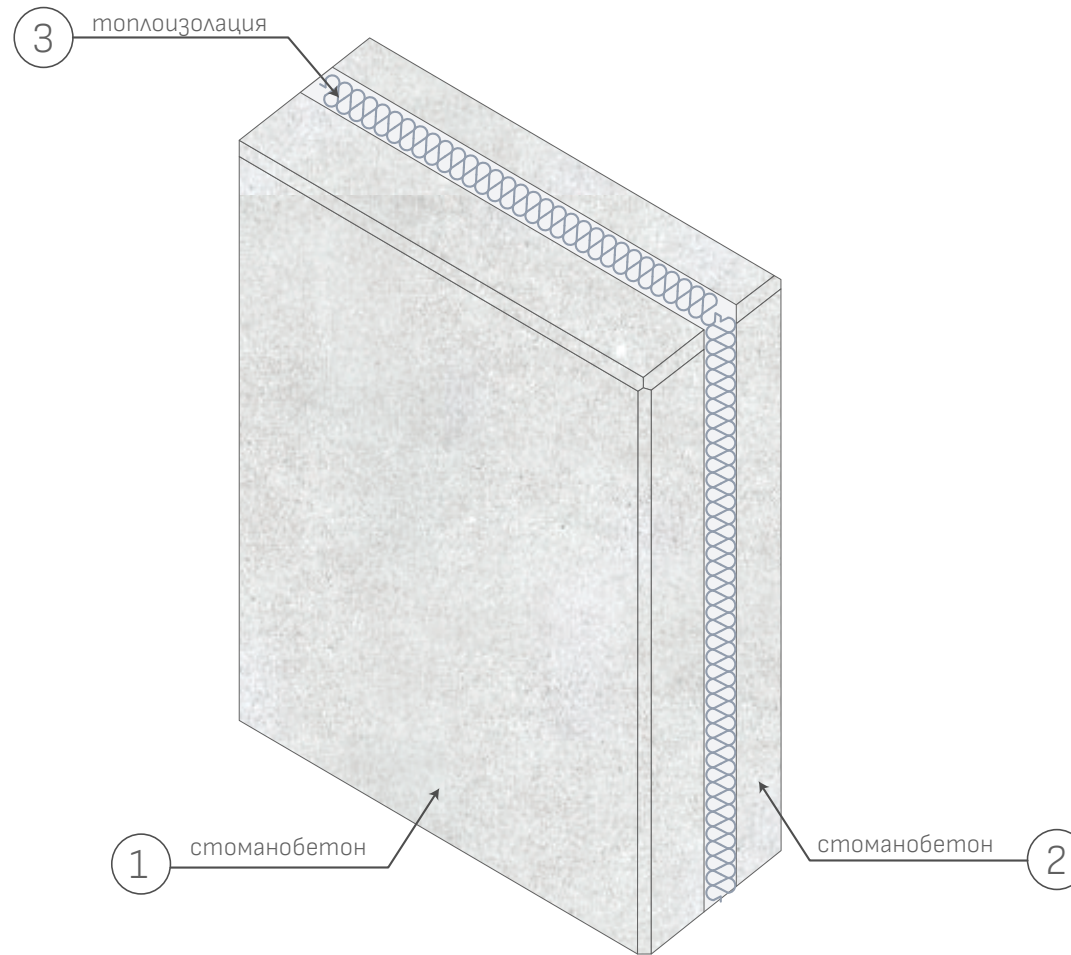
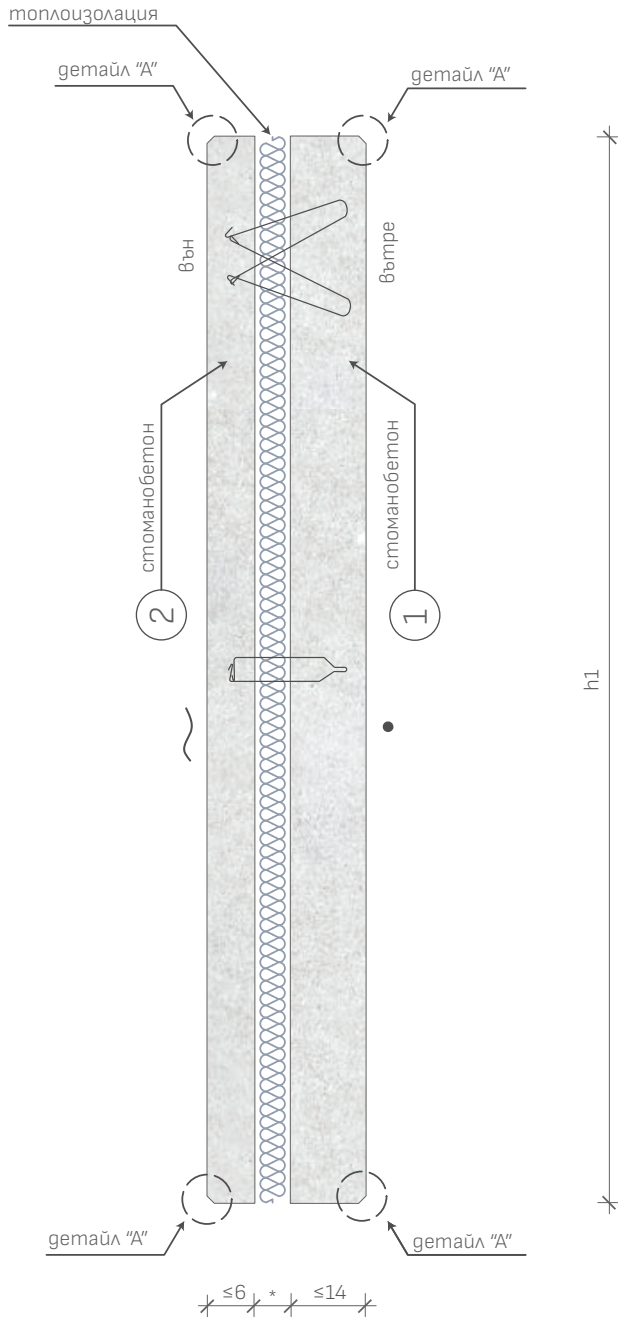
f<sub>pk</sub> = 1670 N/mm<sup>2</sup> for wires  $\phi$ 7

f<sub>pk</sub> = 1860 N/mm<sup>2</sup> for strands  $\phi$ 9.3 and  $\phi$ 12.5

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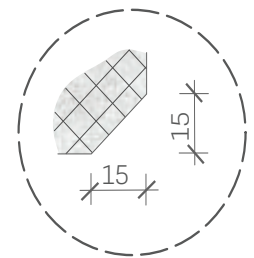
B. Hendrixx - 23-06-04





**Детайл "А"**

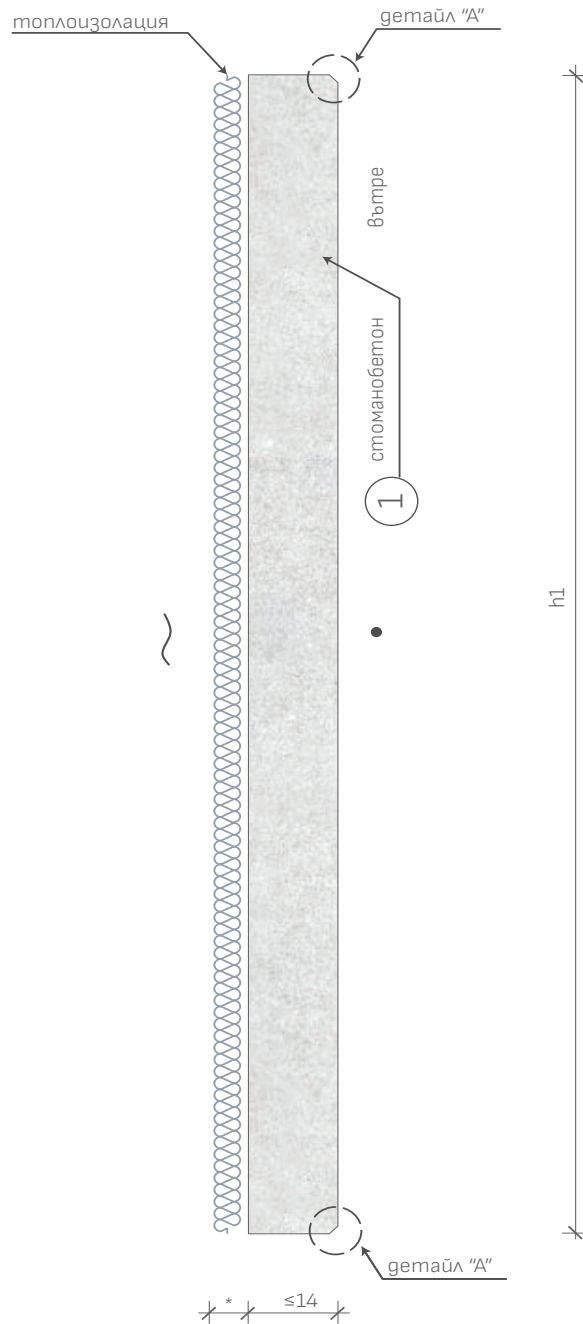
фаска 15 мм



МАТЕРИАЛ	ХАРАКТЕРИСТИКИ
Бетон	C $\geq$ 30/37
Стомана	B500

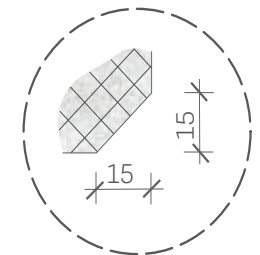
- a** - пълно стъпване
- б** - понижено стъпване
- \*** - по изчисление
- - кофраж
- ~** - свободна повърхност





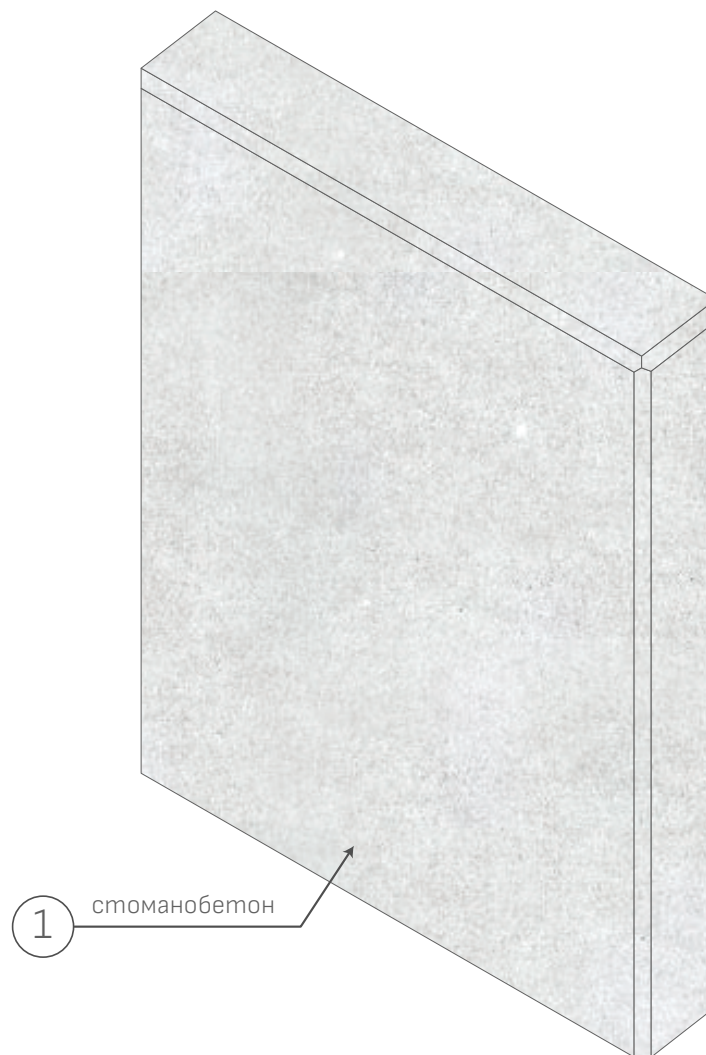
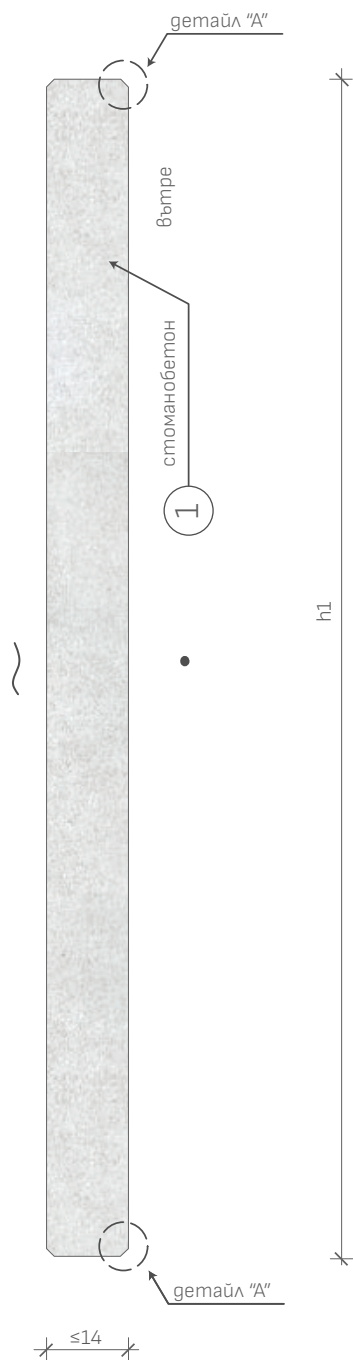
**Детайл "А"**

фаска 15 мм



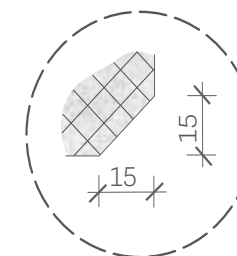
МАТЕРИАЛ	ХАРАКТЕРИСТИКИ
Бетон	C≥30/37
Стомана	B500

- а** - пълно стъпване
- б** - понижено стъпване
- \*** - по изчисление
- - кофраж
- ~** - свободна повърхност



### Детайл "А"

фаска 15 мм



#### МАТЕРИАЛ

#### ХАРАКТЕРИСТИКИ

Бетон

C≥30/37

Стомана

B500

- а** - пълно стъпване
- б** - понижено стъпване
- \*** - по изчисление
- - кофраж
- ~** - свободна повърхност



